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(54) UV-fluid treatment system and process

System und Verfahren zur UV Flüssigkeitsbehandlung

Système et procédé de traitement de fluide aux UV

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Description

[0001] The present invention relates to a gravity fluid treatment system according the precharacterizing portion of claim 1 and a method of treating a fluid with at least one radiation source assembly according to claim 9.

[0002] EP-A-23892 discloses a device for the sterilization of liquids comprising a radiation source. There is, however, no vertical support member, more a plurality of horizontal radiation source assemblies.

[0003] US-A-4922114 discloses a liquid purification system comprising a source of ultraviolet. The system comprises one single of such source.

[0004] United States patents 4,482,809, 4,872,980, 5,006,244 and 5,019,256 all describe gravity fed fluid treatment systems which employ ultraviolet (UV) radiation.

[0005] Such systems include an array of UV lamp frames which include several UV lamps each of which are mounted within sleeves extending between two support arms of the frames. The frames are immersed into the fluid to be treated which is then irradiated as required. The amount of radiation to which the fluid is exposed is determined by the proximity of the fluid to the lamps, the output wattage of the lamps and the fluid's flow rate past the lamps. One or more UV sensors may be employed to monitor the UV output of the lamps and the fluid level is typically controlled, to some extent, downstream of the treatment device by means of level gates or the like. Since, at higher flow rates, accurate fluid level control is difficult to achieve in gravity fed systems, fluctuations in fluid level are inevitable. Such fluctuations could lead to non-uniform irradiation in the treated fluid.

[0006] However, disadvantages exist with the above-described systems. Depending upon the quality of the fluid which is being treated, the sleeves surrounding the UV lamps periodically become fouled with foreign materials, inhibiting their ability to transmit UV radiation to the fluid. When fouled, at intervals which may be determined from historical operating data or by the measurements from the UV sensors, the sleeves must be manually cleaned to remove the fouling materials.

[0007] If the UV lamp frames are employed in an open, channel-like system, one or more of the frames may be removed while the system continues to operate, and the removed frames may be immersed in a bath of suitable acidic cleaning solution which is air-agitated to remove fouling materials. Of course, surplus or redundant sources of UV radiation must be provided (usually by including extra UV lamp frames) to ensure adequate irradiation of the fluid being treated while one or more of the frames has been removed for cleaning. Of course, this required surplus UV capacity adds to the expense of installing the treatment system.

[0008] Further, a cleaning vessel containing cleaning solution into which UV lamp frames may be placed must

also be provided and maintained. Depending upon the number of frames to be cleaned at one time and the frequency at which they require cleaning, this can also significantly add to the expense of installing, maintaining and operating the treatment system.

[0009] If the frames are in a closed system, removal of the frames from the fluid for cleaning is usually impractical. In this case, the sleeves must be cleaned by suspending treatment of the fluid, shutting inlet and outlet valves to the treatment enclosure and filling the entire treatment enclosure with the acidic cleaning solution and air-agitating the fluid to remove the fouling materials. Cleaning such closed systems suffers from the disadvantages that the treatment system must be stopped while cleaning proceeds and that a large quantity of cleaning solution must be employed to fill the treatment enclosure. An additional problem exists in that handling large quantities of acidic cleaning fluid is hazardous and disposing of large quantities of used cleaning fluid is difficult and/or expensive. Of course open flow systems suffer from these two problems, albeit to a lesser degree.

[0010] Indeed, it is the belief of the present inventor that, once installed, one of the largest maintenance costs associated with prior art fluid treatment systems is often the cost of cleaning of the sleeves about the radiation sources.

[0011] Another disadvantage with the above-described prior art systems is the output of the UV lamps. Unfortunately, the UV lamps in the prior art systems were required to be about five feet in length to provide the necessary wattage of UV radiation. Accordingly, the UV lamps were relatively fragile and required support at each end of the lamp. This increased the capital cost of the system.

[0012] Further, due to the somewhat limited output wattage of the UV lamps in the prior art systems, a great number of lamps were often required. For example, certain prior art installations employ over 9,000 lamps. Such a high number of lamps adds to the above-mentioned costs in cleaning lamps as well as the cost of maintaining (replacing) the lamps.

DISCLOSURE OF THE INVENTION

[0013] It is an object of the present invention to provide a novel method of treating a fluid by irradiation which obviates or mitigates at least one of the above-mentioned disadvantages of the prior art.

[0014] It is a further object of the present invention to provide a novel fluid treatment system which obviates or mitigates at least one of the above-mentioned disadvantages of the prior art.

[0015] These objectives are met by the features of claim 1.

[0016] As used herein, the term "gravity fed" encompasses systems wherein the hydraulic head of the fluid is obtained from changes in the altitude of the fluid. It

will be understood that such systems comprise both systems which are naturally gravity fed and systems wherein the altitude of the fluid is altered via pumps or other mechanical means to provide a gravity feed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0017] Embodiments of the present invention will be described with reference to the accompanying drawings, in which:

- Figure 1 illustrates a side section of a prior art fluid treatment device;
- Figure 2 illustrates an end section of the prior art fluid treatment device of Figure 1;
- Figure 3 illustrates a side section of a first embodiment of a horizontal fluid treatment system in accordance with the present invention;
- Figure 4 illustrates a radiation source module for use with the system of Figure 3;
- Figure 5 illustrates an expanded view of the area indicated at A in Figure 4;
- Figure 6 illustrates a portion of another embodiment of a radiation source module for use with the system of Figure 3;
- Figure 7 illustrates an expanded view of the area indicated at B in Figure 6;
- Figure 8 illustrates a side section of a second embodiment of a vertical fluid treatment system in accordance with the present invention; and
- Figure 9 illustrates a radiation sensor assembly.

BEST MODE FOR CARRYING OUT THE INVENTION

[0018] For clarity, a brief description of a prior art fluid treatment device will be presented before discussing the present invention. Figures 1 and 2 show a prior art treatment device as described in United States patent 4,482,809. The device includes a plurality of radiation source modules 20, each including a pair of frame legs 24 with UV lamp assemblies 28 extending therebetween. As best shown in Figure 2, a plurality of lamp modules 20 are arranged across a treatment canal 32 with a maximum spacing between lamp modules 20 which is designed to ensure that the fluid to be treated is irradiated with at least a predetermined minimum dosage of UV radiation.

[0019] While this system has been successful, as discussed above it suffers from disadvantages in that the arrangement of the lamp modules 20 makes maintenance of the device relatively labour intensive. Specifically, replacing lamps or cleaning the sleeves surrounding the lamps is time consuming and expensive. Also, for treatment to continue when a lamp module is removed, it is necessary to provide redundant lamp modules to ensure that the fluid still receives the predefined minimum dosage of radiation increasing the cost of the system. Further, depending on the quality of the fluid

and its flow rate, significant numbers of lamps and sleeves may be required per unit of fluid treated. Another disadvantage of this prior art system is the difficulty in controlling fluid level relative to lamp modules 20 at higher flow rates.

[0020] Accordingly, while the above-described prior art systems have been successful, the present inventor has been concerned with improving fluid treatment systems to overcome some of these disadvantages. The present invention will now be described with reference to the remaining Figures.

[0021] Referring now to Figure 3, a fluid treatment system in accordance with the present invention is indicated generally at 100. The system 100 includes a main body 104 which is installed across an open fluid canal 108 such that all of the fluid flow through canal 108 is directed through a treatment zone 112. Main body 104 may be precast concrete, stainless steel or any other material suitable for use with the fluid to be treated and which is resistant to the type of radiation employed.

[0022] The lower surface of main body 104 includes a central section 116 which extends downward with leading and trailing inclined sections 120 and 124, respectively. A corresponding upraised central section 132 is located on a base 128 of canal 108 beneath central section 116 and includes leading and trailing inclined sections 136 and 140, respectively. Central section 132 may be part of main body 104 or may be part of base 128 (as illustrated).

[0023] As can be clearly seen in Figure 3, sections 116 and 132 form a narrowed irradiation zone 144, while sections 120 and 136 form a tapered inlet transition region and sections 124 and 140 form a tapered outlet transition region.

[0024] As will be apparent, irradiation zone 144 presents a closed cross-section to the fluid to be treated. This provides a fixed geometry of the fluid relative to irradiation sources (described hereinafter) to ensure that the fluid is exposed to the predefined minimum radiation from the irradiation sources. Those of skill in the art will appreciate that the inner walls of irradiation zone 144 could be designed and configured to substantially follow the contours of the portions of radiation source modules 148 disposed therein in order to maximize treatment efficiency at the farthest points from the radiation source.

[0025] At least one of the upstream and downstream faces of main body 104 includes one or more radiation source modules 148 mounted thereto. Depending on the fluid to be treated, the number of modules 148 provided may be varied from a single upstream module 148 to two or more modules 148 across both the upstream and downstream faces of main body 104.

[0026] Preferably, main body 104 further includes a radiation sensor 152 which extends into irradiation zone 144 and a fluid level sensor 156 which monitors the level of fluid in the inlet side of treatment zone 112. As is known to those of skill in the art, if the level of fluid in

the system falls below fluid level sensor 156, an alarm or shutdown of the radiation sources will occur, as appropriate. A standard fluid levelling gate 150 is also provided downstream of main body 104 to maintain a minimum fluid level in treatment zone 112.

[0027] As best shown in Figures 4 and 5, each radiation source module 148 includes a radiation source support leg 160, a horizontal support and guide member 164 (optional), a connector box 172 and one or more radiation source assemblies 176 adjacent the lower extremity of support leg 160. Each radiation source assembly 176 includes a high intensity radiation source 180 which is mounted within a hollow sleeve 184 by two annular inserts 188. Of course, it will be apparent to those of skill in the art that in some circumstances radiation source assemblies 176 will not require a sleeve and radiation source 180 may be placed directly in the fluid to be treated.

[0028] Each sleeve 184 is closed at the end distal support leg 160 and is hermetically joined to a mounting tube 192 connected to support leg 160. The hermetic seal between sleeve 184 and mounting tube 192 is accomplished by inserting the open end of sleeve 184 into a mount 196 which is hermetically fastened to the end of mounting tube 192. A rubber washer-type stopper 200 is provided at the base of mount 196 to prevent sleeve 184 from breaking due to it directly contacting housing 196 as it is inserted. A pair of O-ring seals 204, 208 are placed about the exterior of sleeve 184 with an annular spacer 206 between them.

[0029] Aftersleeve 184, O-ring seals 204, 208 and annular spacer 206 are inserted into mount 196, an annular threaded screw 212 is placed about the exterior of sleeve 184 and is pressed into contact with mount 196. The threads on screw 212 engage complementary threads on the interior of mount 196 and screw 212 is tightened to compress rubber stopper 200 and O-ring seals 204 and 208, thus providing the desired hermetic seal.

[0030] The opposite end of each mounting tube 192 is also threaded and is mated to a screw mount 216 which is in turn welded to support leg 160. The connections between mounting tube 192 and screw mount 216 and between screw mount 216 and support leg 160 are also hermetic thus preventing the ingress of fluid into the hollow interior of mounting tube 192 or support leg 160.

[0031] Each radiation source 180 is connected between a pair of electrical supply conductors 220 which run from connector box 172 to radiation source 180 through the inside of support leg 160 and mounting tube 192.

[0032] As best shown in Figures 4 and 5, a cleaning assembly 224 is also included on each radiation source assembly 176 and mounting tube 192. Each cleaning assembly 224 comprises a cylindrical sleeve 228 which acts as a double-action cylinder. Cylindrical sleeve 228 includes an annular seal 232, 234 at each end of the

sleeve. Seal 232, which is adjacent support leg 160, engages the exterior surface of mounting tube 192 while seal 234, which is distal support leg 160, engages the exterior surface of radiation source assemblies 176.

5 [0033] The exterior of mount 196 includes a groove in which an O-ring seal 236 is placed. O-ring seal 236 engages the inner surface of cylindrical sleeve 228 and divides the interior of cylindrical sleeve 228 into two chambers 240 and 244. Chamber 240 is connected to conduit 248 and chamber 244 is connected to conduit 252. Each of conduits 248 and 252 run from connector box 172, through the interior of support leg 160 and through the interior of mounting tube 192, to mount 196 where they connect to chambers 240 and 244, respectively.

10 [0034] As will be readily understood by those of skill in the art, by supplying pressurized hydraulic oil, air or any suitable fluid to chamber 240 through conduit 248, cylindrical sleeve 228 will be urged toward support leg 160 and will force fluid out of chamber 244 and into conduit 252. Similarly, by supplying pressurized fluid to chamber 244 through conduit 252, cylindrical sleeve 228 will be urged toward sleeve 184 and will force fluid out of chamber 240 and into conduit 248.

15 [0035] Conduit 252 is connected to a supply of an appropriate cleaning solution, such as an acidic solution, and conduit 248 is connected to a supply of any suitable fluid, such as air. Thus, when it is desired to clean the exterior of sleeve 184, pressurized cleaning solution is supplied to chamber 244 while fluid is removed from chamber 240. Cylindrical sleeve 228 is thus forced to an extended position distal from support leg 160 and, as cylindrical sleeve 228 moves to its extended position, seal 234 could also sweep loose foreign materials from sleeve 184.

20 [0036] When the cylindrical sleeve 228 is in its extended position, the cleaning solution in chamber 244 is brought into contact with the exterior of radiation assemblies 176, which forms the interior wall of chamber 244, and the cleaning solution chemically decomposes and/or removes the remaining foreign materials which are fouling radiation assemblies 176. After a preselected cleaning period, fluid is forced into chamber 240, the pressure on the cleaning solution is removed from chamber 244 thus forcing cylindrical sleeve 228 to a retracted position adjacent support leg 160. As cylindrical sleeve 228 is retracted, seal 234 again could sweep loosened foreign materials from the surface of radiation assemblies 176.

25 [0037] As will be understood by those of skill in the art, the above-described cleaning assembly 224 may be operated on a regular timed interval, for example once a day or, where the quality of the fluid being treated varies, in response to variations in the readings obtained from radiation sensor 152.

30 [0038] Each radiation source module 148 can be mounted to main body 104 by horizontal support member 164 which has a predefined cross-sectional shape

and which is received in a complementary-shaped bore 256 in main body 104. The predefined shape is selected to allow easy insertion of horizontal support member 164 into bore 256 while preventing rotation of horizontal support member 164 within bore 256.

[0039] As can be seen in Figures 3 and 4, the length of horizontal support member 164 is selected such that horizontal support member 164 extends from support leg 160 to a greater extent than does radiation source assembly 176. In this manner, radiation source assembly 176 is maintained well clear of the inlet or outlet transition regions as the radiation source module 148 is being installed. This arrangement minimizes the possibility of damage occurring to the radiation source assembly 176 from impacting it against other objects while installing radiation source module 148 and this is especially true if fluid is flowing through system 100. Due to the resulting required length of horizontal supports 164, bores 256 are horizontally staggered on opposite faces of main body 104.

[0040] When horizontal support member 164 is fully seated within bore 256, electrical power connectors 264, cleaning solution connectors 268 and fluid connectors 272 on connection box 172 are brought into engagement with complementary connectors on an enclosure 276. The engagement of connectors 264 and 272 with the complementary connectors on enclosure 276 also serves to maintain horizontal support member 164 within bore 256. Enclosure 276 may conveniently contain ballasts to supply electrical power for radiation sources 180 and pumps and storage vessels (not shown) for cleaning fluid and pressurized fluid for cleaning assemblies 224.

[0041] Recent improvements in radiation source technology have now made radiation sources of greater intensity available and devices which are filamentless are available. In comparison, prior art UV lamps employed in fluid treatment systems had rated outputs in the order of 1 watt per inch and were five feet in length.

[0042] As these greater intensity radiation sources emit more radiation, fewer radiation sources are needed to treat a given amount of fluid. As is known to those of skill in the art, the dosage of radiation received by the fluid is the product of the radiation intensity and the exposure time. The intensity of the radiation varies with the square of the distance the radiation passes through, but the exposure time varies linearly with the fluid flow velocity. Accordingly, it is desired to maintain the fluid to be treated as close as possible to the radiation sources. This requires either many low intensity radiation sources arranged within a large treatment area or fewer high intensity radiation sources arranged within a smaller treatment area. For reasons of efficiency, minimizing expense and for mitigating the above-mentioned requirement of accurately controlling fluid level, the latter alternative has been adopted by the present inventor as described above. Irradiation zone 144 is designed to present a closed cross-section to the fluid flow thereby

ensuring that the fluid to be treated passes within a predetermined maximum distance of a minimum number of high intensity radiation sources 180. The flow rate of fluid through irradiation zone 144 can be increased so that an acceptable rate of fluid treatment is maintained with a minimum number of high intensity radiation sources.

[0043] Thus, the present system has been designed to minimize the size of irradiation zone 144 while elevating the fluid flow velocity to obtain the desired rate of treatment. Thus, the flow rate through irradiation zone 144 is higher than in prior art treatment devices which are typically designed to operate at flow rates of 2 feet per second or less. In contrast, the present system may be operated at a flow rate through irradiation zone 144 of up to 12 feet per second.

[0044] As is known to those of skill in the art, pressure head losses through a fluid conduit are a function of the square of the fluid flow velocity. Thus, high flow velocities result in increased head loss and may result in unacceptable fluctuations in the fluid level in the treatment system. Accordingly, the present system may be provided with inlets and outlets having large cross-sections to minimize head losses and to facilitate insertion and removal of radiation source modules as will be discussed below. The actual irradiation zone 144 is a relatively short length of reduced cross-section and is connected to the inlets and outlets by respective transition regions. In this manner, a desired relatively high flow rate through the irradiation zone 144 may be accomplished and hydraulic head losses minimized.

[0045] Other advantages provided by the present invention include simplified maintenance, as the radiation source assemblies may be cleaned of fouling materials in situ, and relatively easy removal of radiation source modules for maintenance or radiation source replacement. Further, the capability of in situ cleaning minimizes or eliminates the requirement for otherwise redundant radiation sources to be provided to replace those removed for cleaning and it is contemplated that the elevated velocity of the fluid through the irradiation zone will reduce the amount of fouling materials which adhere to the radiation sources.

[0046] Another embodiment of a radiation source module 148B and a cleaning assembly 300 is shown in Figures 6 and 7 wherein like components of the previous embodiment are identified with like reference numerals. As most clearly shown in Figure 7, sleeve 184 is hermetically sealed to mounting tube 192 at housing 196 in a manner very similar to the embodiment shown in Figure 5. However, in this embodiment cleaning assembly 300 comprises a web 304 of cleaning rings 308 and a pair of double-action cylinders 312,314. Each cleaning ring 308 includes an annular chamber 316 adjacent the surface of sleeve 184 and cleaning rings 308 are swept over sleeves 184 by the movement of cylinders 312,314 between retracted and extended positions.

[0047] As with the embodiment shown in Figure 4, conduits 320 and 324 run from connector box 172 (not

shown) through support leg 160 to cylinders 312 and 314 respectively. When fluid is supplied under pressure through conduit 320 to cylinder 312, the cylinder's piston rod 328 is forced out to its extended position. As will be understood by those of skill in the art, as piston rod 328 is extended by the supply of fluid to the chamber 332 on one side of the piston 336, fluid is forced out of the chamber 340 on the second side of the piston 336 and passes through connector link 344 to chamber 348 of cylinder 314 forcing its piston rod 328 to also extend and the fluid in chamber 352 to be forced into conduit 324.

[0048] In order to ensure that piston rods 328 travel synchronously, cylinders 312 and 314 are designed such that the volume of fluid displaced per unit of stroke of piston 336 in cylinder 312 is equal to the volume of fluid received per unit of stroke of piston 336 in cylinder 314. As will be understood by those of skill in the art, this is accomplished by selecting appropriate diameters for each of the two cylinders or the cylinder rods. As will be further understood by those of skill in the art, an one way compensator valve 356 is employed at the end of the extended stroke of the pistons 336 to further compensate for the any difference in the total volume of fluid which may result between chambers 332 and 352 and between chambers 348 and 340.

[0049] In a similar fashion, to retract piston rods 328, pressurized fluid is supplied to conduit 324 and a second compensator valve 356 is employed to compensate for the any difference in the total volume of fluid which may result between chambers 332 and 352 and between chambers 348 and 340 at the end of the retraction stroke.

[0050] It is contemplated that annular chambers 316 will be filled with a predetermined quantity of suitable cleaning fluid which could be changed at appropriate maintenance intervals, such as when servicing the radiation sources. Alternatively, annular chambers 316 could be supplied with cleaning solution via conduits run through the hollow center of piston rods 328. Another alternative is to provide annular chambers 316 in a sealed configuration to contain cleaning fluid which can be replaced when necessary. Further, the cleaning solution could be circulated through hollow piston rods 328, chamber 332 and annular chambers 316. By providing appropriate baffling means (not shown) within annular chambers 316, the cleaning fluid could enter through the lowermost hollow piston rod 328, circulate through cleaning rings 308 and exit through uppermost hollow piston rod 328.

[0051] In Figures 4, 5 and 6 specific preferred embodiments of a cleaning apparatus for a radiation source assembly, useful in the present fluid treatment system. Other designs will be apparent to those of skill in the art without departing from the spirit of the invention.

[0052] For example, it is possible to employ a single, double-action cylinder in combination with a hollow cylinder rod that is very rigidly mounted through its cylinder rods on a plurality (e.g. 2 or 4) of cleaning rings 308.

Further, it is possible to pump cleaning fluid (e.g. water) through hollow piston rods toward and into annular chambers 316 while moving the cylinder back and forth. If annular chambers 316 were outfitted with suitable spray nozzles or the like, it would possible to apply a spray or jet stream across the surface of the irradiation chamber thereby facilitating cleaning of sleeve 184 of the radiation source.

[0053] Another design modification involves prefilling annular chambers 316 with a suitable cleaning fluid and modifying the chambers to provide a closed wiping assembly. This would allow for the use of various translation means to move the annular chambers 316 back and forth over sleeve 184 of the radiation source. For example, it is possible to utilize a double-acting, single cylinder that merely translates annular chambers 316 back and forth over sleeve 184 of radiation source. Of course it will be apparent to those of skill in the art that the annular chambers should be mounted rigidly to the translation means to avoid jamming of the entire assembly resulting in damage to sleeve 184.

[0054] As will be further apparent to those skilled in the art, in the embodiments described above, it is possible to reverse relative movement between the radiation source and the cleaning mechanism. Thus, the cleaning mechanism could be mounted rigidly with the treatment zone in the present or any other system, and the radiation source would be translated back and forth with respect thereto.

[0055] Another preferred embodiment of the present invention is shown in Figure 8. In this embodiment a treatment system 400 includes a main body 404 with a lower surface which, with a base wall 406, defines a treatment zone 408. Treatment zone 408 comprises an inlet transition region 412, a first irradiation zone 416, an intermediate zone 420, a second irradiation zone 424 and a tapered outlet zone 426. As is apparent from the Figure, outlet zone 426 is lower than inlet zone 412 to provide some additional hydraulic head to the fluid being treated to offset that lost as the fluid flows through the treatment system. It will be apparent to those of skill in the art that, in this configuration, the requirement for level controlling gates and the like is removed as the treatment zone 408 also performs this function through the positioning of its inlet and outlet.

[0056] Main body 404 could also include bores 430 to receive vertical support members 434 of radiation source modules 438. Radiation source modules 438 are similar to the above described radiation source modules 148 but are configured for vertical positioning of the radiation source assemblies 442. Radiation source assemblies 442 include sleeves 446 which are connected to mount stubs 450. Of course, as mentioned above, it will be understood that in some circumstances the radiation source assemblies 442 will not require a sleeve and may instead be placed directly in the fluid to be treated.

[0057] As mount stubs 450 are located above the

maximum level of fluid in treatment system 400, the connection to sleeves 446 need not be hermetically sealed and may be accomplished in any convenient fashion. Of course, as the connection point between sleeves and mount stubs 450 is above the level of fluid within the system, the interior of sleeves 446 will not be exposed to fluid.

[0058] Mount stubs 450 are in turn connected to support arms 454 which are attached to vertical support members 434. Radiation sources 458 are located within sleeves 446 and are connected between electrical supply lines (not shown) which are run from connectors 462, through hollow support arms 454 and mount stubs 450 and into sleeve 446. Connectors 462 connect with complementary connectors on enclosure 466 which may include a suitable power supply and/or control means for proper operation of the radiation sources 180 and cleaning supply systems, if, installed.

[0059] In this embodiment, service of radiation source modules 438 is accomplished by lifting the radiation source modules 438 vertically to remove them from the fluid flow. While not illustrated in Figure 8, it is contemplated that in some circumstances the cleaning assemblies described above will be desired and it will be apparent to those of skill in the art that either of the cleaning assembly embodiments described herein, or their equivalents, can be favourably employed with this embodiment of the present invention. Alternatively, it is contemplated that when the sleeves 446 require cleaning, a radiation source module may simply be removed by lifting it vertically.

[0060] As described above, fluid treatment systems typically include a radiation sensor 152 to monitor the intensity of radiation within an irradiation zone. These sensors include a radiation transmissive window behind which the sensor proper is mounted and the window is inserted into the fluid flow. Of course, as with radiation source assemblies 176 (442), this window becomes fouled over time.

[0061] Figure 9 illustrates radiation sensor assembly 500 useful in the present fluid treatment system. Sensor assembly 500 includes a cylindrical body 502 in which a bore 504 is formed. A radiation sensor element 508 is located at the interior wall of bore 504 adjacent to a rod 512 which is radiation transmissive and which extends from a front face plate 514 attached to body 502. Sensor element 508 is hermetically sealed from fluid by O-rings 516 which are adjacent sensor element 508 and by O-ring 520 which surrounds rod 512 at the connection point between front face plate 514 and body 502. The electrical leads 524 from sensor element 508 exit the rear of body 502 through bore 528.

[0062] Since the exposed end of rod 512 will become fouled over time, face plate 514 also includes a cleaning jet 532. Cleaning jet 532 is hermetically connected to bore 536 with O-ring 538, through body 502, which is in turn connected to a supply of pressurized cleaning fluid (not shown) such as an acidic solution, water or air.

[0063] When pressurized cleaning fluid is pumped applied to bore 536, cleaning jet 532 directs the cleaning fluid onto the exposed surfaces of rod 512 to remove fouling materials. To prevent damage to cleaning jet 532, rod 512 and to streamline fluid flow, a shroud is also provided.

[0064] Radiation sensor assembly 500 may be mounted in a sleeve connected to the treatment zone of a fluid treatment system as will be apparent to those of skill in the art. Radiation sensor assembly 500 can be maintained within such a sleeve by a set screw (not shown) which is received in keyway 540. Of course, as is known by those of skill in the art, for accurate results it is desired that rod 512 be orientated substantially perpendicular to the radiation sources 180 being monitored.

[0065] It is contemplated that in normal use, radiation sensor assembly 500 will be cleaned by supplying a predetermined amount of cleaning solution or water at pre-defined time intervals, to cleaning jet 532.

[0066] It should be understood that, while exemplary embodiments of the present invention have been described herein, the present invention is not limited to these exemplary embodiments and that variations and other alternatives may occur to those of skill in the art without departing from the intended scope of the invention as defined by the attached claims.

30 Claims

1. A radiation source module (148) for use in a fluid treatment system, the radiation source module (148) comprising:

35 an elongate first support member (160);
a plurality of radiation source assemblies (176) extending from the first support member (160), the plurality of radiation source assemblies (176) each comprising at least one elongate radiation source (180); and
40 fastening means (172) to affix the radiation source module (148) in the fluid treatment system;

45 characterized in that:
the plurality of radiation source assemblies (176) is supported only by the elongate support member (160).

50 2. The radiation source module defined in claim 1, wherein the fastening means (172) further comprises an elongate second support member (164) extending from the first support member (160).

55 3. The radiation source module defined in claim 2, wherein the second support member (164) is substantially parallel to the plurality of radiation source

- assemblies (176).
4. The radiation source module defined in any one of claims 2-3, wherein the second support member (164) is fixed with respect to the first support member (160). 5
5. The radiation source module defined in any one of claims 2-4, wherein the second support member (164) is movable with respect to the fluid treatment system to permit withdrawal of the radiation source module (148) from the fluid treatment system. 10
6. The radiation source module defined in any one of claims 1-5, wherein the first support member (160) comprises a conduit through which an electrical power supply (220) may be fed to the plurality of radiation source assemblies (176). 15
7. The radiation source module defined in any one of claims 1-6, wherein each radiation source assembly (176) further comprises a protective sleeve (184) covering the at least one elongate radiation source (180). 20
8. The radiation source module defined in claim 7, wherein the protective sleeve (184) is hermetically sealed with respect to the first support member (160). 25
9. The radiation source module defined in any one of claims 1-8, wherein the first support member is substantially perpendicular to the plurality of radiation source assemblies (176). 30
10. The radiation source module defined in any one of claims 1-9, wherein the at least one elongate radiation source (180) comprises an ultraviolet radiation source. 35
11. The radiation source module defined in any one of claims 1-10, further comprising a cleaning apparatus (224) to remove undesired materials from an exterior of the plurality of radiation source assemblies (176) corresponding to the location of the at least one radiation source (180). 40
12. The radiation source module defined in claim 11, wherein the cleaning apparatus (224) is reciprocally movable over the exterior of the plurality of radiation source assemblies (176). 45
13. The radiation source module defined in any one of claims 11-12, wherein the cleaning apparatus (224) comprises a cleaning sleeve (228) for each of the plurality of radiation source assemblies (176), each cleaning sleeve (228) being movable between: (i) a retracted position wherein a portion of the radiation source (180) is exposed to a flow of fluid to be treated, and (ii) an extended position wherein the portion of the radiation source (180) is completely or partially covered by the cleaning sleeve (228). 50
14. The radiation source module defined in claim 13, wherein the cleaning sleeve (228) further comprises a chamber (244) with the exterior of the plurality of radiation source assemblies (176), the chamber (244) adapted for receiving a cleaning solution suitable to remove the undesired materials. 55
15. The radiation source module defined in any one of claims 13-14, wherein the cleaning sleeve (228) is connected to at least one means to move the cleaning sleeve (228) between the retracted position and the extended position.

Patentansprüche

- Strahlungsquellenmodul 148 zum Einsatz bei einem Fluid-Behandlungssystem, umfassend ein langgestrecktes erstes Tragelement (160); eine Mehrzahl von Strahlungsquelleneinheiten (176), die sich vom ersten Tragelement (160) aus erstrecken und von denen jede Einheit wenigstens eine langgestreckte Strahlungsquelle (180) umfaßt; und Befestigungsmittel (172) zum Befestigen des Strahlungsquellenmoduls (148) im Fluid-Behandlungssystem, dadurch gekennzeichnet, daß die Mehrzahl der Strahlungsquelleneinheiten (176) lediglich durch das langgestreckte Tragelement (160) getragen ist.
- Strahlungsquellenmodul nach Anspruch 1, wobei das Befestigungsmittel (172) weiterhin ein langgestrecktes zweites Tragelement (164) umfaßt, das sich vom ersten Tragelement (160) aus erstreckt.
- Strahlungsquellenmodul nach Anspruch 2, wobei das zweite Tragelement (164) im wesentlichen parallel zur Mehrzahl der Strahlungsquelleneinheiten (176) verläuft.
- Strahlungsquellenmodul nach einem der Ansprüche 2 oder 3, wobei das zweite Tragelement (164) in Bezug auf das erste Tragelement (160) fixiert ist.
- Strahlungsquellenmodul nach einem der Ansprüche 2 bis 4, wobei das zweite Tragelement (164) in Bezug auf das Fluid-Behandlungssystem beweglich ist, um ein Entfernen des Strahlungsquellenmoduls (148) vom Fluid-Behandlungssystem zu ermöglichen.

6. Strahlungsquellenmodul nach einem der Ansprüche 1 bis 5, wobei das erste Tragelement (160) eine Leitung umfaßt, durch welche eine elektrische Energiezufuhr (220) der Mehrzahl von Strahlungsquellenhieheiten (176) zugeführt werden kann. 5
7. Strahlungsquellenmodul nach einem der Ansprüche 1 bis 6, wobei jede Strahlungsquelleneinheit (176) weiterhin eine Schutzhülse (184) aufweist, die die einzelnen langgestreckten Strahlungsquellen (180) abdeckt. 15
8. Strahlungsquellenmodul nach Anspruch 7, wobei die Schutzhülse (184) in Bezug auf das erste Tragelement (160) hermetisch abgedichtet ist. 15
9. Strahlungsquellenmodul nach einem der Ansprüche 1 bis 8, wobei das erste Tragelement im wesentlichen senkrecht zur Mehrzahl der Strahlungsquelleneinheiten (176) angeordnet ist. 20
10. Strahlungsquellenmodul nach einem der Ansprüche 1 bis 9, wobei die einzelne langgestreckte Strahlungsquelle (180) eine Ultraviolett-Strahlungsquelle umfaßt. 25
11. Strahlungsquellenmodul nach einem der Ansprüche 1 bis 10, weiterhin umfassend eine Reinigungsvorrichtung (224) zum Entfernen unerwünschter Stoffe vom Äußeren der Mehrzahl von Strahlungsquellenhieheiten (176) entsprechend dem Ort der einzelnen Strahlungsquelle (180). 30
12. Strahlungsquellenmodul nach Anspruch 11, wobei die Reinigungsvorrichtung (224) über das Äußere der Mehrzahl von Strahlungsquelleneinheiten (176) hin und her bewegbar ist. 35
13. Strahlungsquellenmodul nach einem der Ansprüche 11 oder 12, wobei die Reinigungsvorrichtung (224) eine Reinigungshülse (228) für jede der Mehrzahl von Strahlungsquelleneinheiten (176) umfaßt, wobei jede Reinigungshülse (228) bewegbar ist zwischen: (i) einer eingefahrenen Position, wobei ein Teil der Strahlungsquelle (180) einer Strömung von zu behandelndem Fluid ausgesetzt ist, und (ii) einer ausgefahrenen Position, wobei der Teil der Strahlungsquelle (180) vollständig oder teilweise von der Reinigungshülse (228) abgedeckt ist. 40
14. Strahlungsquellenmodul nach Anspruch 13, wobei die Reinigungshülse (228) weiterhin eine Kammer (244) mit dem Äußeren der Mehrzahl von Strahlungsquelleneinheiten (176) umfaßt, und wobei die Kammer (244) derart gestaltet ist, daß sie eine Reinigungslösung zum Entfernen der unerwünschten Stoffe aufnehmen kann. 45
15. Strahlungsquellenmodul nach einem der Ansprüche 13 oder 14, wobei die Reinigungshülse (228) an wenigstens ein Mittel zum Bewegen der Reinigungshülse (228) zwischen der eingefahrenen und der ausgefahrenen Position angeschlossen ist. 50

Revendications

1. Un module de source de radiation (148) pour une utilisation dans un dispositif de traitement de fluide, le module de source de radiation (148) comprenant :
- une première pièce de support allongée (160) ;
 - une pluralité d'ensembles de source de radiation (176) s'étendant depuis la première pièce de support (160), la pluralité d'ensembles de source de radiation (176) comprenant chacun au moins une source de radiation allongée (180); et
 - des moyens de fixation (172) pour fixer le module de source de radiation (148) dans le dispositif de traitement de fluide,
- caractérisé en ce que :
- la pluralité d'ensembles de source de radiation (176) est supportée seulement par la pièce de support allongée (160).
2. Le module de source de radiation de la revendication 1, dans lequel les moyens de fixation (172) comprennent en outre une deuxième pièce de support allongée (164) s'étendant depuis la première pièce de support (160).
3. Le module de source de radiation de la revendication 2, dans lequel la deuxième pièce de support (164) est sensiblement parallèle à la pluralité d'ensembles de source de radiation (176).
4. Le module de source de radiation défini dans l'une quelconque des revendications 2 ou 3, dans lequel la deuxième pièce de support (164) est fixée par rapport à la première pièce de support (160).
5. Le module de source de radiation défini dans l'une quelconque des revendications 2 à 4, dans lequel la deuxième pièce de support (164) est mobile par rapport au dispositif de traitement de fluide pour permettre le retrait du module de source de radiation (148) du dispositif de traitement de fluide.
6. Le module de source de radiation défini dans l'une quelconque des revendications 1 à 5, dans lequel la première pièce de support (160) comprend un conduit à travers lequel l'alimentation de puissance électrique (220) peut être amenée à la pluralité

- d'ensembles de source de radiation (176).
7. Le module de source de radiation défini dans l'une quelconque des revendications 1 à 6, dans lequel chaque ensemble de source de radiation (176) comprend en outre un manchon protecteur (184) couvrant la au moins une source de radiation allongée (180). 5
8. Le module de source de radiation défini dans la revendication 7, dans lequel le manchon protecteur (184) est relié hermétiquement par rapport à la première pièce de support (160). 10
9. Le module de source de radiation défini dans l'une quelconque des revendications 1 à 8, dans lequel la première pièce de support est sensiblement perpendiculaire à la pluralité d'ensembles de source de radiation (176). 15
10. Le module de source de radiation défini dans l'une quelconque des revendications 1 à 9, dans lequel le au moins une source de radiation allongée (180) comprend une source de radiation en ultraviolet. 20
11. Le module de source de radiation défini dans l'une quelconque des revendications 1 à 10, comprenant en outre un appareil de nettoyage (224) pour retirer les matériaux indésirés de l'extérieur de la pluralité d'ensembles de source de radiation (176) correspondant à l'emplacement de la au moins une source de radiation (180). 25
12. Le module de source de radiation défini à la revendication 11, dans lequel l'appareil de nettoyage (224) est mobile en va-et-vient sur l'extérieur de la pluralité d'ensembles de source de radiation (176). 30
13. Le module de source de radiation défini dans l'une quelconque des revendications 11 ou 12, dans lequel l'appareil de nettoyage (224) comprend un manchon de nettoyage (228) pour chacun parmi la pluralité d'ensembles de source de radiation (176), chaque manchon de nettoyage (228) étant mobile entre : 35
- (i) une position en retrait dans laquelle une partie de la source de radiation (180) est exposée à un flux de fluide à traiter, et
- (ii) une position étendue dans laquelle la partie de la source de radiation (180) est complètement ou partiellement couverte par le manchon de nettoyage (228). 40
14. Le module de source de radiation de la revendication 13, dans lequel le manchon de nettoyage (228) comprend en outre, avec l'extérieur de la pluralité d'ensembles de source de radiation (176), une chambre (244), la chambre (244) étant adaptée pour recevoir une solution de nettoyage convenant pour retirer les matériaux non désirés. 45
- 5 15. Le module de source de radiation défini dans l'une quelconque des revendications 13 ou 14, dans lequel le manchon de nettoyage (228) est relié à au moins un moyen pour déplacer le manchon de nettoyage (228) entre la position en retrait et la position étendue. 50

FIG.1.

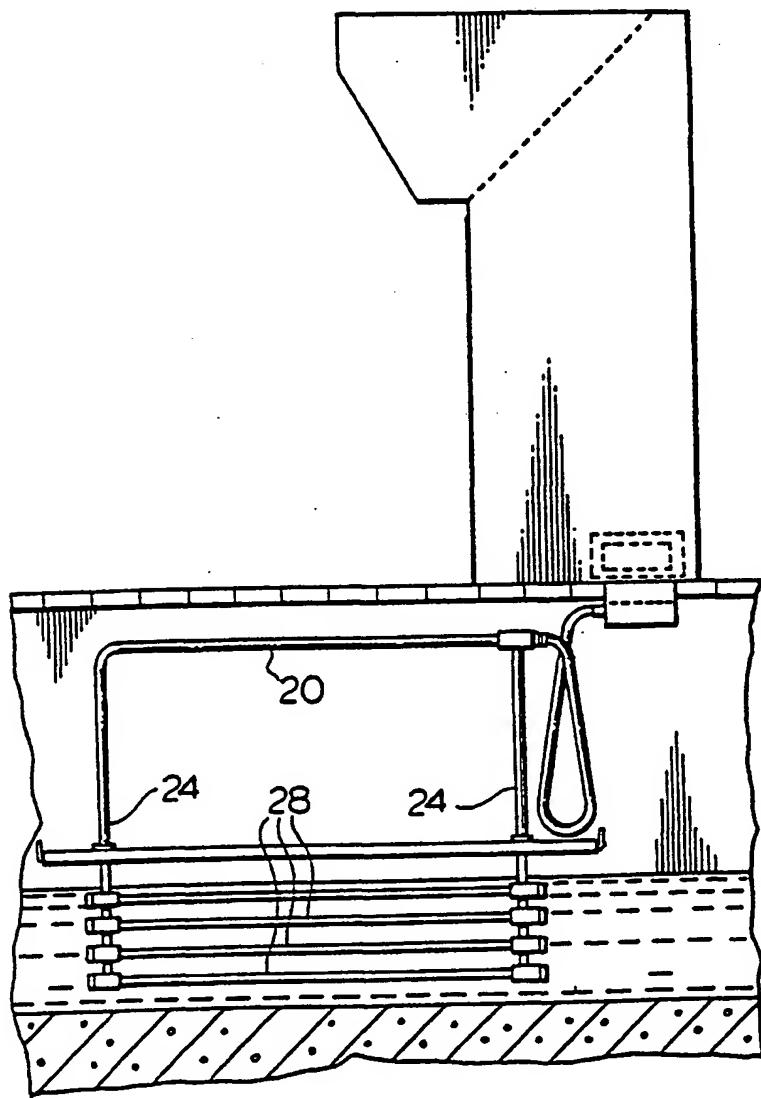
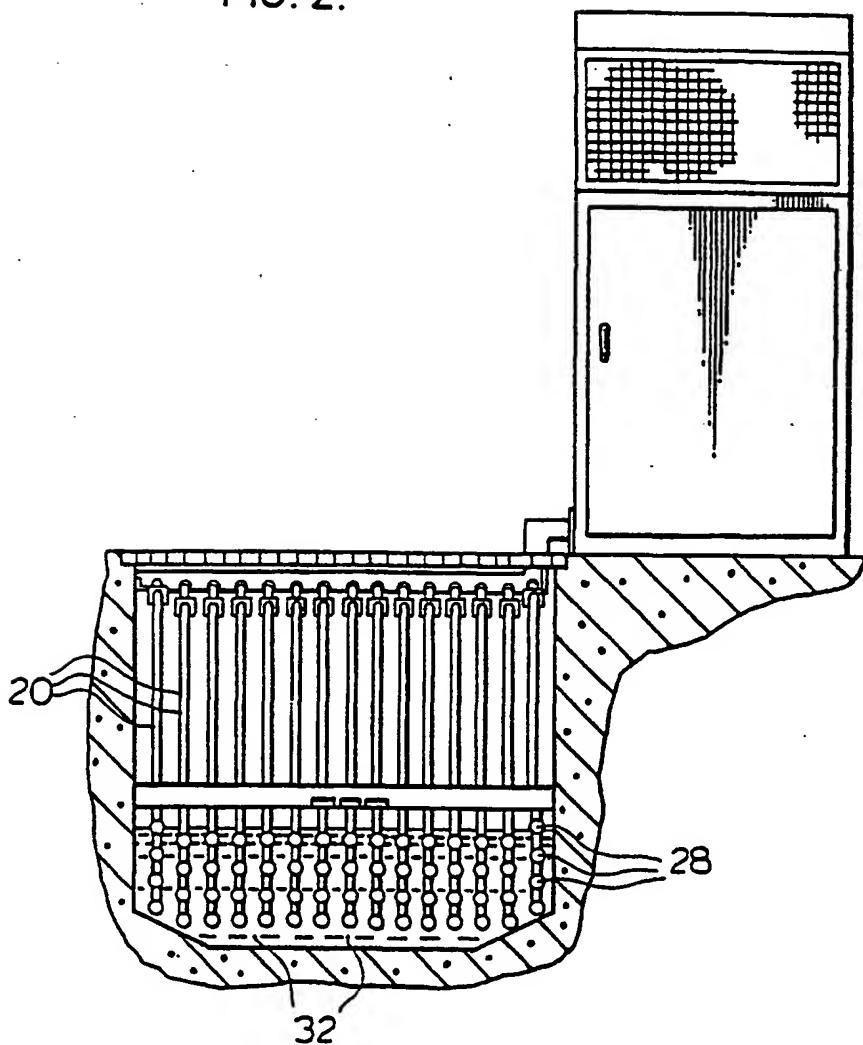
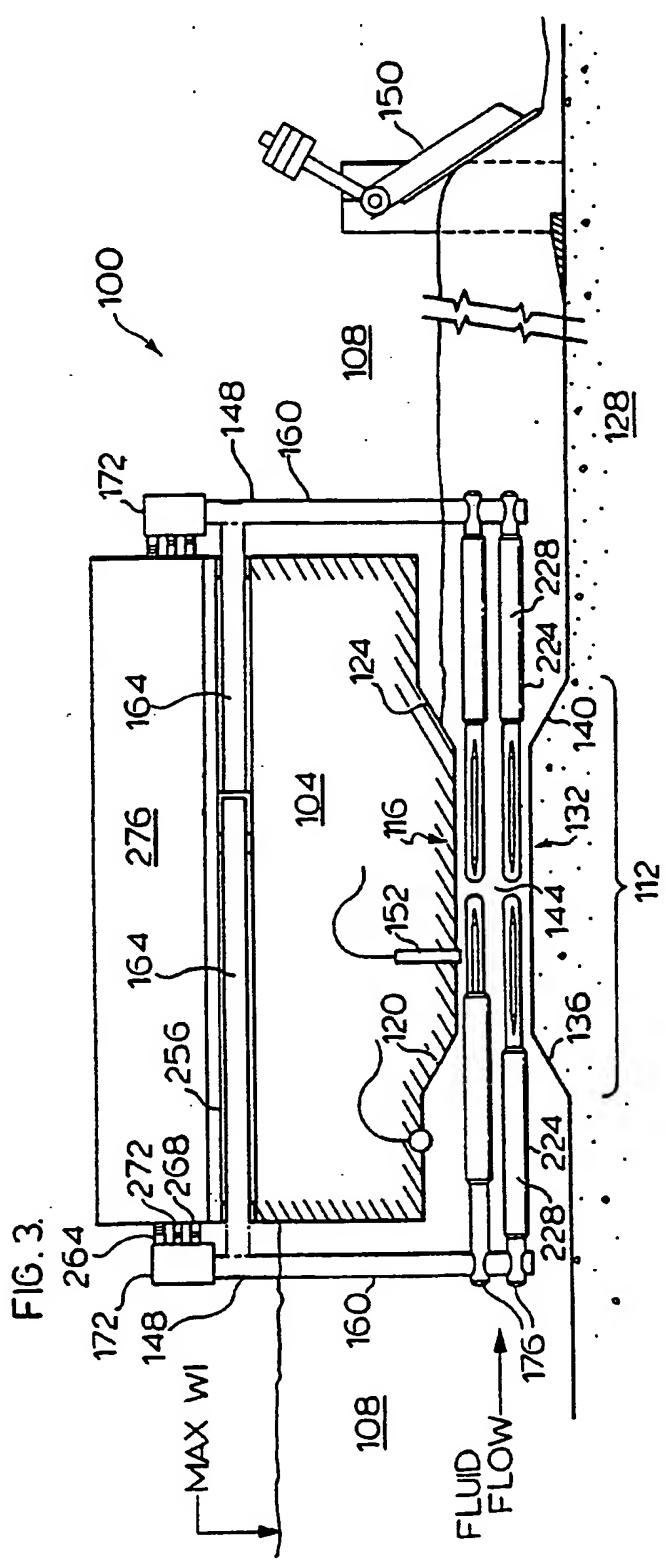


FIG. 2.





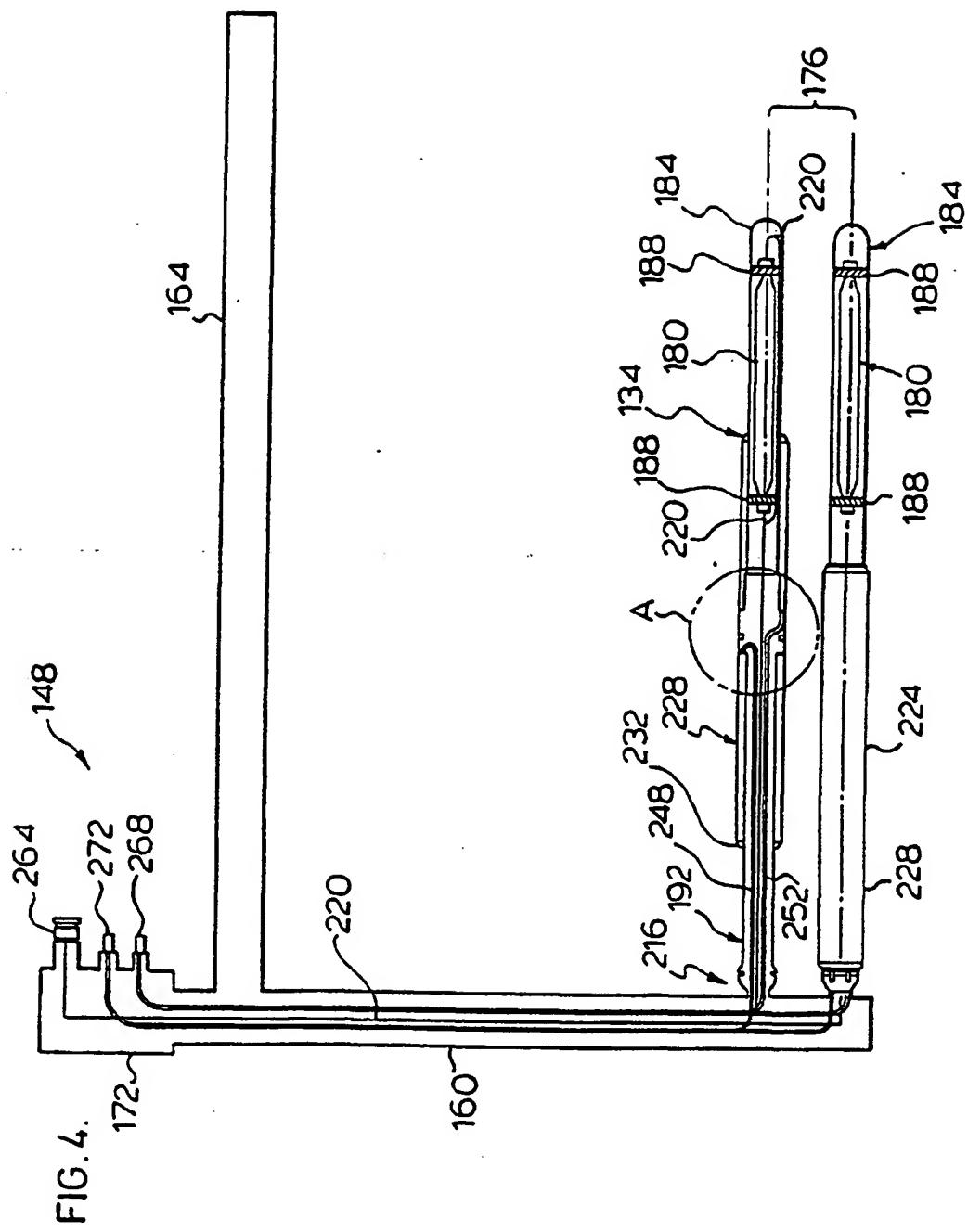


FIG. 5.

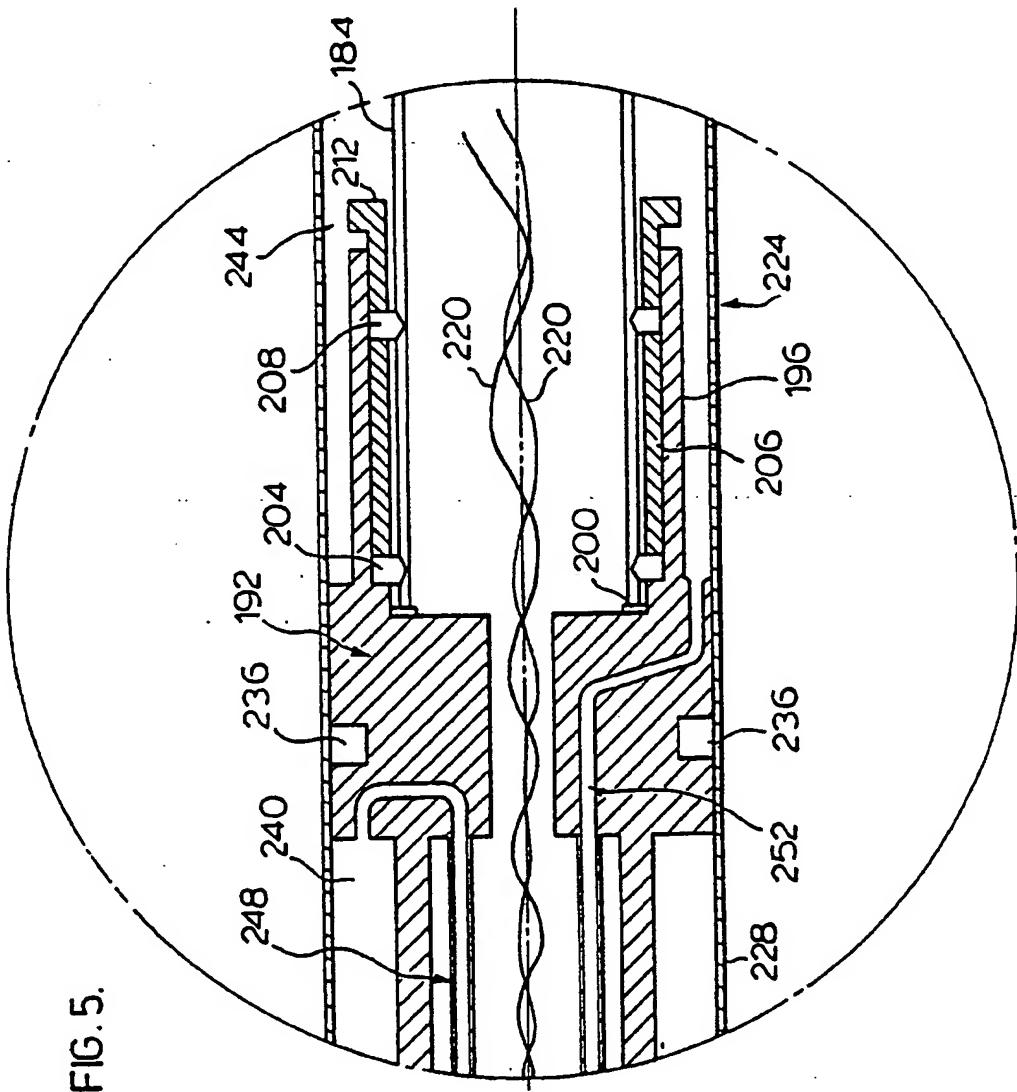


FIG. 6.

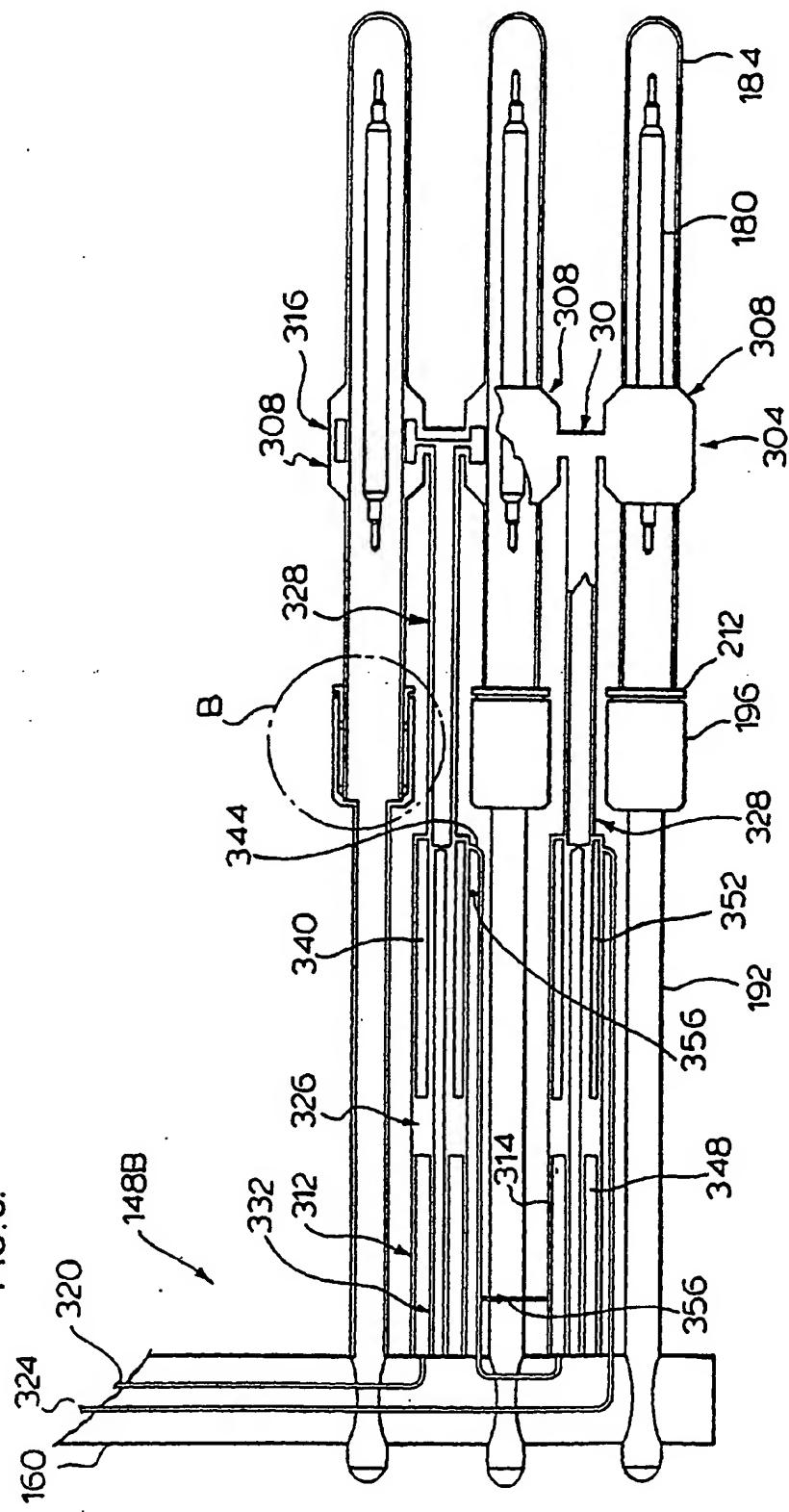


FIG. 7.

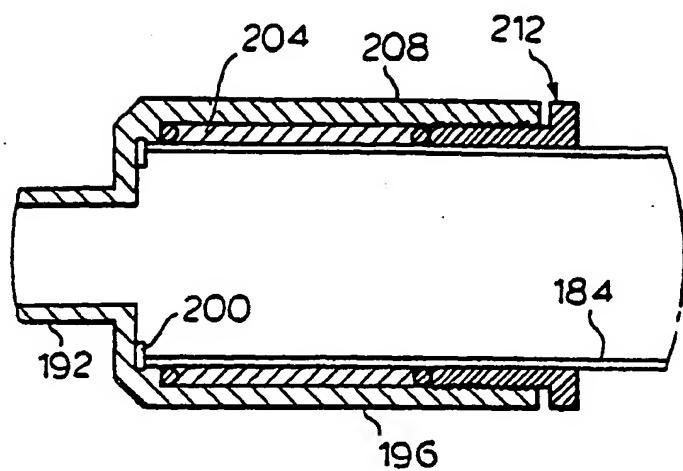
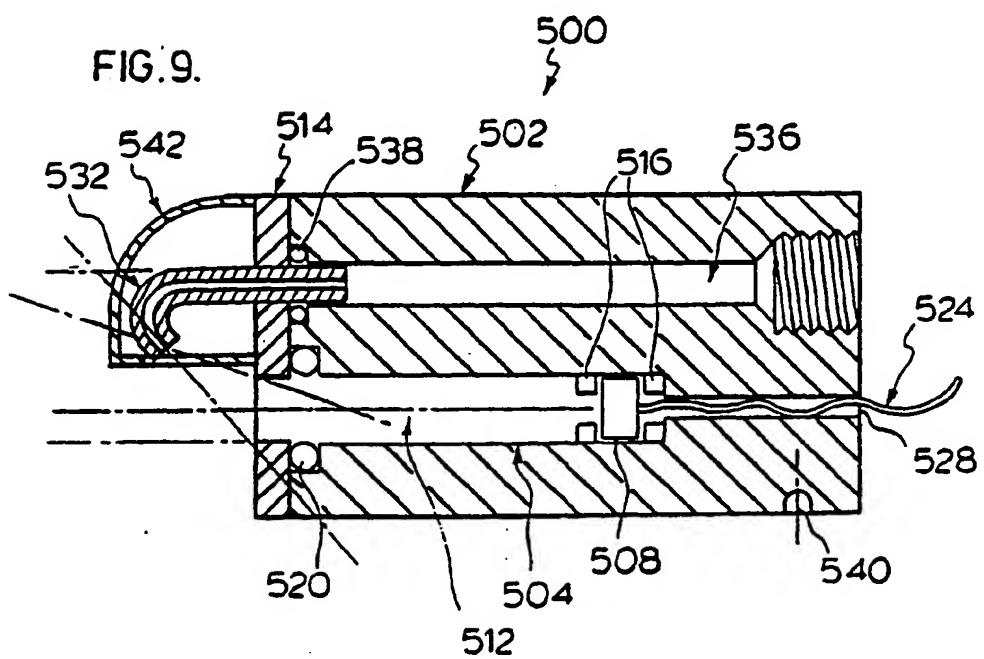
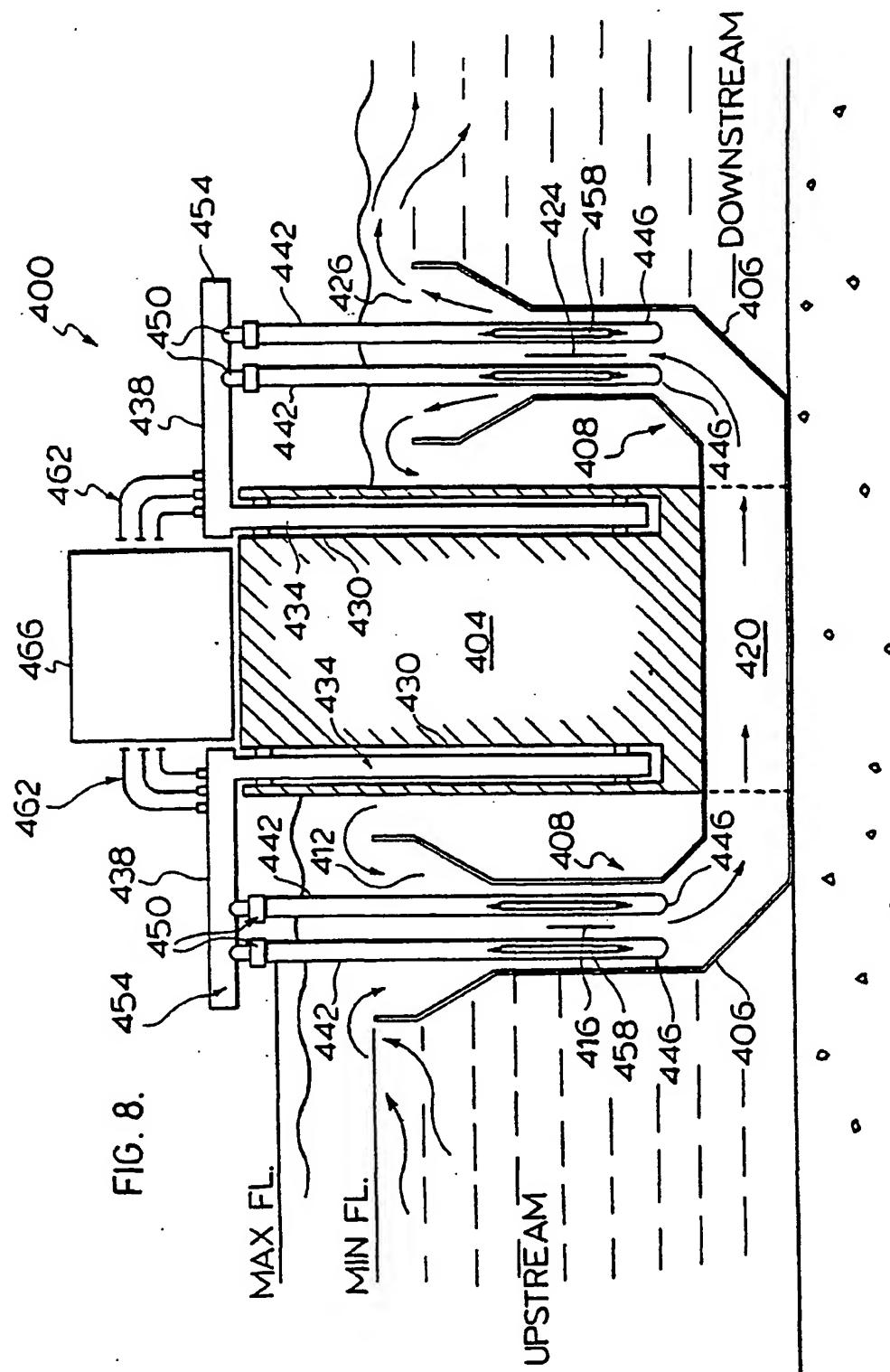


FIG. 9.







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(54) UV-fluid treatment system and process

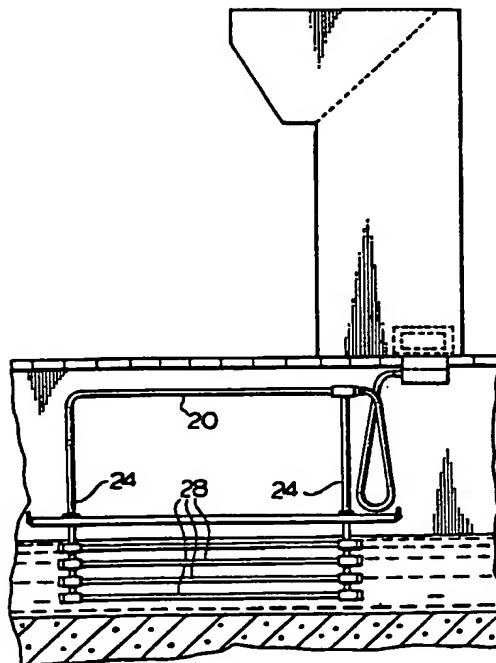
(57) The invention relates to a cleaning apparatus
for a radiation source assembly in a fluid treatment sys-
tem.

The invention is characterized in that the cleaning
apparatus comprises:

a cleaning sleeve engaging a portion of the exterior
of a radiation source in the radiation source assem-
bly and movable between: (i) a retracted position
wherein a portion of the radiation source is exposed
to a flow of fluid to be treated, and (ii) an extended
position wherein the portion of the radiation source
is completely or partially covered by the cleaning
sleeve,

the cleaning sleeve further comprising a chamber in
contact with the portion of the radiation source, the
chamber adapted for receiving a cleaning solution
suitable to remove undesired materials from the
portion of the radiation source.

FIG.1.



Description

The present invention relates to a gravity fluid treatment system according the precharacterizing portion of claim 1 and a method of treating a fluid with at least one radiation source assembly according to claim 9.

BACKGROUND ART

Fluid treatment systems are known. For example, United States patents 4,482,809, 4,872,980, 5,006,244 and 5,019,256 all describe gravity fed fluid treatment systems which employ ultraviolet (UV) radiation.

Such systems include an array of UV lamp frames which include several UV lamps each of which are mounted within sleeves extending between two support arms of the frames. The frames are immersed into the fluid to be treated which is then irradiated as required. The amount of radiation to which the fluid is exposed is determined by the proximity of the fluid to the lamps, the output wattage of the lamps and the fluid's flow rate past the lamps. One or more UV sensors may be employed to monitor the UV output of the lamps and the fluid level is typically controlled, to some extent, downstream of the treatment device by means of level gates or the like. Since, at higher flow rates, accurate fluid level control is difficult to achieve in gravity fed systems, fluctuations in fluid level are inevitable. Such fluctuations could lead to non-uniform irradiation in the treated fluid.

However, disadvantages exist with the above-described systems. Depending upon the quality of the fluid which is being treated, the sleeves surrounding the UV lamps periodically become fouled with foreign materials, inhibiting their ability to transmit UV radiation to the fluid. When fouled, at intervals which may be determined from historical operating data or by the measurements from the UV sensors, the sleeves must be manually cleaned to remove the fouling materials.

If the UV lamp frames are employed in an open, channel-like system, one or more of the frames may be removed while the system continues to operate, and the removed frames may be immersed in a bath of suitable acidic cleaning solution which is air-agitated to remove fouling materials. Of course, surplus or redundant sources of UV radiation must be provided (usually by including extra UV lamp frames) to ensure adequate irradiation of the fluid being treated while one or more of the frames has been removed for cleaning. Of course, this required surplus UV capacity adds to the expense of installing the treatment system.

Further, a cleaning vessel containing cleaning solution into which UV lamp frames may be placed must also be provided and maintained. Depending upon the number of frames to be cleaned at one time and the frequency at which they require cleaning, this can also significantly add to the expense of installing, maintaining and operating the treatment system.

If the frames are in a closed system, removal of the frames from the fluid for cleaning is usually impractical.

In this case, the sleeves must be cleaned by suspending treatment of the fluid, shutting inlet and outlet valves to the treatment enclosure and filling the entire treatment enclosure with the acidic cleaning solution and air-agitating the fluid to remove the fouling materials. Cleaning such closed systems suffers from the disadvantages that the treatment system must be stopped while cleaning proceeds and that a large quantity of cleaning solution must be employed to fill the treatment

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Indeed, it is the belief of the present inventor that, once installed, one of the largest maintenance costs associated with prior art fluid treatment systems is often the cost of cleaning of the sleeves about the radiation sources.

Another disadvantage with the above-described prior art systems is the output of the UV lamps. Unfortunately, the UV lamps in the prior art systems were required to be about five feet in length to provide the necessary wattage of UV radiation. Accordingly, the UV lamps were relatively fragile and required support at each end of the lamp. This increased the capital cost of the system.

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Further, due to the somewhat limited output wattage of the UV lamps in the prior art systems, a great number of lamps were often required. For example, certain prior art installations employ over 9,000 lamps. Such a high number of lamps adds to the above-mentioned costs in cleaning lamps as well as the cost of maintaining (replacing) the lamps.

DISCLOSURE OF THE INVENTION

It is an object of the present invention to provide a novel method of treating a fluid by irradiation which obviates or mitigates at least one of the above-mentioned disadvantages of the prior art.

It is a further object of the present invention to provide a novel fluid treatment system which obviates or mitigates at least one of the above-mentioned disadvantages of the prior art.

According to one aspect of the present invention, there is provided a method of treating a fluid with at least one radiation source assembly comprising at least one radiation source having a longitudinal axis and a support therefor, the method comprising the steps of:

- 55
- (i) providing a gravity fed flow of fluid to a fluid inlet at a first velocity;
- (ii) feeding the flow of fluid to an irradiation zone being disposed downstream of the fluid inlet;
- (iii) disposing the at least one radiation source within the irradiation zone such that the longitudinal axis is substantially parallel to the flow fluid;

(iv) exposing the flow of fluid to radiation from the radiation source or a second velocity in the irradiation zone; and

(v) feeding the flow of fluid from Step (iv) to a fluid outlet;
characterized in that, in Step (ii), the support is disposed upstream or downstream of the irradiation zone, and the irradiation zone presents a closed cross-section to the flow of fluid to maintain the flow of fluid within a predefined maximum distance from the radiation source and is less than the cross-sectional area of the fluid inlet such that the second velocity is greater than the first velocity.

Fouling materials from a radiation source fluid treatment system, are preferably removed in situ by a method comprising the steps of:

(i) providing a supply of a cleaning fluid to a cleaning chamber;
(ii) moving the cleaning chamber into contact with at least a portion of the radiation source for a predetermined time period, the cleaning chamber maintaining the cleaning fluid in contact with the portion; and
(iii) removing the cleaning chamber from contact with the portion of the radiation source after the predetermined time period.

According to another aspect of the present invention, there is provided a gravity fed fluid treatment system comprising a fluid inlet, a fluid outlet, and an irradiation zone disposed between the fluid inlet and the fluid outlet, and at least one radiation source and a support therefor, the at least one radiation source being elongate and having a longitudinal axis substantially parallel to the direction of the fluid flow through the irradiation zone and being fully submersible in fluid flow through the irradiation zone, said gravity fed fluid treatment system being characterized in that the support is disposed upstream or downstream of the irradiation zone and the irradiation zone has a closed cross-section to confine fluid to be treated within a predefined maximum distance from the at least one radiation source, the closed cross-section having an area less than the cross-sectional area of the fluid inlet.

Preferably, the irradiation zone is disposed within a fluid treatment zone including an inlet transition region and an outlet transition region. The inlet transition region receives the fluid flow from the fluid inlet and increases its velocity prior to entry thereof into the irradiation zone. The outlet transition region receives the fluid flow from the irradiation zone and decreases the velocity of the fluid flow prior to its entry into the fluid outlet. Thus, the fluid flow velocity is only elevated within the irradiation zone to reduce hydraulic head loss of the fluid flow through the system. It will be appreciated by those of skill in the art that one or both of the inlet transition region and the outlet transition region may com-

prise a tapered section (described in more detail hereinbelow). Alternatively, a "bell-mouth" shaped inlet and outlet may be utilized. In either case, the underlying result is a reduction in hydraulic head loss.

Preferably, the radiation source module for use in the fluid treatment system comprises:

a support member; at least one radiation source assembly extending from said support member; and fastening means to affix the radiation source module in the fluid treatment system.

Preferably, a cleaning apparatus for the radiation source assembly in the fluid treatment system comprises:

a cleaning sleeve engaging a portion of the exterior said radiation source assembly and movable between a retracted position wherein a first portion of said radiation source is exposed to a flow of fluid to be treated and an extended position wherein said first portion of said radiation source assembly is completely or partially covered by said cleaning sleeve, said cleaning sleeve including a chamber in contact with said first portion of said radiation source assembly and being supplied with a cleaning solution suitable to remove undesired materials from said first portion.

Preferably, the fluid treatment further includes a radiation sensor assembly comprising a sensor housing; a radiation transmissive means within said housing and including a portion to be exposed to a radiation source; a radiation sensor receiving radiation from said transmissive means; and means to remove materials fouling said portion.

As used herein, the term "gravity fed" encompasses systems wherein the hydraulic head of the fluid is obtained from changes in the altitude of the fluid. It will be understood that such systems comprise both systems which are naturally gravity fed and systems wherein the altitude of the fluid is altered via pumps or other mechanical means to provide a gravity feed.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the present invention will be described with reference to the accompanying drawings, in which:

Figure 1 illustrates a side section of a prior art fluid treatment device;
Figure 2 illustrates an end section of the prior art fluid treatment device of Figure 1;
Figure 3 illustrates a side section of a first embodiment of a horizontal fluid treatment system in accordance with the present invention;
Figure 4 illustrates a radiation source module for use with the system of Figure 3;

Figure 5 illustrates an expanded view of the area indicated at A in Figure 4;

Figure 6 illustrates a portion of another embodiment of a radiation source module for use with the system of Figure 3;

Figure 7 illustrates an expanded view of the area indicated at B in Figure 6;

Figure 8 illustrates a side section of a second embodiment of a vertical fluid treatment system in accordance with the present invention; and

Figure 9 illustrates a radiation sensor assembly.

BEST MODE FOR CARRYING OUT THE INVENTION

For clarity, a brief description of a prior art fluid treatment device will be presented before discussing the present invention. Figures 1 and 2 show a prior art treatment device as described in United States patent 4,482,809. The device includes a plurality of radiation source modules 20, each including a pair of frame legs 24 with UV lamp assemblies 28 extending therebetween. As best shown in Figure 2, a plurality of lamp modules 20 are arranged across a treatment canal 32 with a maximum spacing between lamp modules 20 which is designed to ensure that the fluid to be treated is irradiated with at least a predetermined minimum dosage of UV radiation.

While this system has been successful, as discussed above it suffers from disadvantages in that the arrangement of the lamp modules 20 makes maintenance of the device relatively labour intensive. Specifically, replacing lamps or cleaning the sleeves surrounding the lamps is time consuming and expensive. Also, for treatment to continue when a lamp module is removed, it is necessary to provide redundant lamp modules to ensure that the fluid still receives the predefined minimum dosage of radiation increasing the cost of the system. Further, depending on the quality of the fluid and its flow rate, significant numbers of lamps and sleeves may be required per unit of fluid treated. Another disadvantage of this prior art system is the difficulty in controlling fluid level relative to lamp modules 20 at higher flow rates.

Accordingly, while the above-described prior art systems have been successful, the present inventor has been concerned with improving fluid treatment systems to overcome some of these disadvantages. The present invention will now be described with reference to the remaining Figures.

Referring now to Figure 3, a fluid treatment system in accordance with the present invention is indicated generally at 100. The system 100 includes a main body 104 which is installed across an open fluid canal 108 such that the all of the fluid flow through canal 108 is directed through a treatment zone 112. Main body 104 may be precast concrete, stainless steel or any other material suitable for use with the fluid to be treated and which is resistant to the type of radiation employed.

The lower surface of main body 104 includes a cen-

tral section 116 which extends downward with leading and trailing inclined sections 120 and 124, respectively. A corresponding upraised central section 132 is located on a base 128 of canal 108 beneath central section 116 and includes leading and trailing inclined sections 136 and 140, respectively. Central section 132 may be part of main body 104 or may be part of base 128 (as illustrated).

As can be clearly seen in Figure 3, sections 116 and 132 form a narrowed irradiation zone 144, while sections 120 and 136 form a tapered inlet transition region and sections 124 and 140 form a tapered outlet transition region.

As will be apparent, irradiation zone 144 presents a closed cross-section to the fluid to be treated. This provides a fixed geometry of the fluid relative to irradiation sources (described hereinafter) to ensure that the fluid is exposed to the predefined minimum radiation from the irradiation sources. Those of skill in the art will appreciate that the inner walls of irradiation zone 144 could be designed and configured to substantially follow the contours of the portions of radiation source modules 148 disposed therein in order to maximize treatment efficiency at the furthest points from the radiation source.

At least one of the upstream and downstream faces of main body 104 includes one or more radiation source modules 148 mounted thereto. Depending on the fluid to be treated, the number of modules 148 provided may be varied from a single upstream module 148 to two or more modules 148 across both the upstream and downstream faces of main body 104.

Preferably, main body 104 further includes a radiation sensor 152 which extends into irradiation zone 144 and a fluid level sensor 156 which monitors the level of fluid in the inlet side of treatment zone 112. As is known to those of skill in the art, if the level of fluid in the system falls below fluid level sensor 156, an alarm or shutdown of the radiation sources will occur, as appropriate. A standard fluid levelling gate 150 is also provided downstream of main body 104 to maintain a minimum fluid level in treatment zone 112.

As best shown in Figures 4 and 5, each radiation source module 148 includes a radiation source support leg 160, a horizontal support and guide member 164 (optional), a connector box 172 and one or more radiation source assemblies 176 adjacent the lower extremity of support leg 160. Each radiation source assembly 176 includes a high intensity radiation source 180 which is mounted within a hollow sleeve 184 by two annular inserts 188. Of course, it will be apparent to those of skill in the art that in some circumstances radiation source assemblies 176 will not require a sleeve and radiation source 180 may be placed directly in the fluid to be treated.

Each sleeve 184 is closed at the end distal support leg 160 and is hermetically joined to a mounting tube 192 connected to support leg 160. The hermetic seal between sleeve 184 and mounting tube 192 is accom-

plished by inserting the open end of sleeve 184 into a mount 196 which is hermetically fastened to the end of mounting tube 192. A rubber washer-type stopper 200 is provided at the base of mount 196 to prevent sleeve 184 from breaking due to it directly contacting housing 196 as it is inserted. A pair of O-ring seals 204, 208 are placed about the exterior of sleeve 184 with an annular spacer 206 between them.

After sleeve 184, O-ring seals 204, 208 and annular spacer 206 are inserted into mount 196, an annular threaded screw 212 is placed about the exterior of sleeve 184 and is pressed into contact with mount 196. The threads on screw 212 engage complementary threads on the interior of mount 196 and screw 212 is tightened to compress rubber stopper 200 and O-ring seals 204 and 208, thus providing the desired hermetic seal.

The opposite end of each mounting tube 192 is also threaded and is mated to a screw mount 216 which is in turn welded to support leg 160. The connections between mounting tube 192 and screw mount 216 and between screw mount 216 and support leg 160 are also hermetic thus preventing the ingress of fluid into the hollow interior of mounting tube 192 or support leg 160.

Each radiation source 180 is connected between a pair of electrical supply conductors 220 which run from connector box 172 to radiation source 180 through the inside of support leg 160 and mounting tube 192.

As best shown in Figures 4 and 5, a cleaning assembly 224 is also included on each radiation source assembly 176 and mounting tube 192. Each cleaning assembly 224 comprises a cylindrical sleeve 228 which acts as a double-action cylinder. Cylindrical sleeve 228 includes an annular seal 232, 234 at each end of the sleeve. Seal 232, which is adjacent support leg 160, engages the exterior surface of mounting tube 192 while seal 234, which is distal support leg 160, engages the exterior surface of radiation source assemblies 176.

The exterior of mount 196 includes a groove in which an O-ring seal 236 is placed. O-ring seal 236 engages the inner surface of cylindrical sleeve 228 and divides the interior of cylindrical sleeve 228 into two chambers 240 and 244. Chamber 240 is connected to conduit 248 and chamber 244 is connected to conduit 252. Each of conduits 248 and 252 run from connector box 172, through the interior of support leg 160 and through the interior of mounting tube 192, to mount 196 where they connect to chambers 240 and 244, respectively.

As will be readily understood by those of skill in the art, by supplying pressurized hydraulic oil, air or any suitable fluid to chamber 240 through conduit 248, cylindrical sleeve 228 will be urged toward support leg 160 and will force fluid out of chamber 244 and into conduit 252. Similarly, by supplying pressurized fluid to chamber 244 through conduit 252, cylindrical sleeve 228 will be urged toward sleeve 184 and will force fluid out of chamber 240 and into conduit 248.

Conduit 252 is connected to a supply of an appro-

priate cleaning solution, such as an acidic solution, and conduit 248 is connected to a supply of any suitable fluid, such as air. Thus, when it is desired to clean the exterior of sleeve 184, pressurized cleaning solution is supplied to chamber 244 while fluid is removed from chamber 240. Cylindrical sleeve 228 is thus forced to an extended position distal from support leg 160 and, as cylindrical sleeve 228 moves to its extended position, seal 234 could also sweep loose foreign materials from sleeve 184.

When the cylindrical sleeve 228 is in its extended position, the cleaning solution in chamber 244 is brought into contact with the exterior of radiation assemblies 176, which forms the interior wall of chamber 244, and the cleaning solution chemically decomposes and/or removes the remaining foreign materials which are fouling radiation assemblies 176. After a preselected cleaning period, fluid is forced into chamber 240, the pressure on the cleaning solution is removed from chamber 244 thus forcing cylindrical sleeve 228 to a retracted position adjacent support leg 160. As cylindrical sleeve 228 is retracted, seal 234 again could sweep loosened foreign materials from the surface of radiation assemblies 176.

As will be understood by those of skill in the art, the above-described cleaning assembly 224 may be operated on a regular timed interval, for example once a day or, where the quality of the fluid being treated varies, in response to variations in the readings obtained from radiation sensor 152.

Each radiation source module 148 can be mounted to main body 104 by horizontal support member 164 which has a predefined cross-sectional shape and which is received in a complementary-shaped bore 256 in main body 104. The predefined shape is selected to allow easy insertion of horizontal support member 164 into bore 256 while preventing rotation of horizontal support member 164 within bore 256.

As can been seen in Figures 3 and 4, the length of horizontal support member 164 is selected such that horizontal support member 164 extends from support leg 160 to a greater extent than does radiation source assembly 176. In this manner, radiation source assembly 176 is maintained well clear of the inlet or outlet transition regions as the radiation source module 148 is being installed. This arrangement minimizes the possibility of damage occurring to the radiation source assembly 176 from impacting it against other objects while installing radiation source module 148 and this is especially true if fluid is flowing through system 100. Due to the resulting required length of horizontal supports 164, bores 256 are horizontally staggered on opposite faces of main body 104.

When horizontal support member 164 is fully seated within bore 256, electrical power connectors 264, cleaning solution connectors 268 and fluid connectors 272 on connection box 172 are brought into engagement with complementary connectors on an enclosure 276. The engagement of connectors 264 and

272 with the complementary connectors on enclosure 276 also serves to maintain horizontal support member 164 within bore 256. Enclosure 276 may conveniently contain ballasts to supply electrical power for radiation sources 180 and pumps and storage vessels (not shown) for cleaning fluid and pressurized fluid for cleaning assemblies 224.

Recent improvements in radiation source technology have now made radiation sources of greater intensity available and devices which are filamentless are available. In comparison, prior art UV lamps employed in fluid treatment systems had rated outputs in the order of 1 watt per inch and were five feet in length.

As these greater intensity radiation sources emit more radiation, fewer radiation sources are needed to treat a given amount of fluid. As is known to those of skill in the art, the dosage of radiation received by the fluid is the product of the radiation intensity and the exposure time. The intensity of the radiation varies with the square of the distance the radiation passes through, but the exposure time varies linearly with the fluid flow velocity. Accordingly, it is desired to maintain the fluid to be treated as close as possible to the radiation sources. This requires either many low intensity radiation sources arranged within a large treatment area or fewer high intensity radiation sources arranged within a smaller treatment area. For reasons of efficiency, minimizing expense and for mitigating the above-mentioned requirement of accurately controlling fluid level, the latter alternative has been adopted by the present inventor as described above. Irradiation zone 144 is designed to present a closed cross-section to the fluid flow thereby ensuring that the fluid to be treated passes within a pre-determined maximum distance of a minimum number of high intensity radiation sources 180. The flow rate of fluid through irradiation zone 144 can be increased so that an acceptable rate of fluid treatment is maintained with a minimum number of high intensity radiation sources.

Thus, the present system has been designed to minimize the size of irradiation zone 144 while elevating the fluid flow velocity to obtain the desired rate of treatment. Thus, the flow rate through irradiation zone 144 is higher than in prior art treatment devices which are typically designed to operate at flow rates of 2 feet per second or less. In contrast, the present system may be operated at a flow rate through irradiation zone 144 of up to 12 feet per second.

As is known to those of skill in the art, pressure head losses through a fluid conduit are a function of the square of the fluid flow velocity. Thus, high flow velocities result in increased head loss and may result in unacceptable fluctuations in the fluid level in the treatment system. Accordingly, the present system may be provided with inlets and outlets having large cross-sections to minimize head losses and to facilitate insertion and removal of radiation source modules as will be discussed below. The actual irradiation zone 144 is a relatively short length of reduced cross-section and is

connected to the inlets and outlets by respective transition regions. In this manner, a desired relatively high flow rate through the irradiation zone 144 may be accomplished and hydraulic head losses minimized.

Other advantages provided by the present invention include simplified maintenance, as the radiation source assemblies may be cleaned of fouling materials in situ, and relatively easy removal of radiation source modules for maintenance or radiation source replacement. Further, the capability of in situ clearing minimizes or eliminates the requirement for otherwise redundant radiation sources to be provided to replace those removed for cleaning and it is contemplated that the elevated velocity of the fluid through the irradiation zone will reduce the amount of fouling materials which adhere to the radiation sources.

Another embodiment of a radiation source module 148B and a cleaning assembly 300 is shown in Figures 6 and 7 wherein like components of the previous embodiment are identified with like reference numerals. As most clearly shown in Figure 7, sleeve 184 is hermetically sealed to mounting tube 192 at housing 196 in a manner very similar to the embodiment shown in Figure 5. However, in this embodiment cleaning assembly 300 comprises a web 304 of cleaning rings 308 and a pair of double-action cylinders 312,314. Each cleaning ring 308 includes an annular chamber 316 adjacent the surface of sleeve 184 and cleaning rings 308 are swept over sleeves 184 by the movement of cylinders 312,314 between retracted and extended positions.

As with the embodiment shown in Figure 4, conduits 320 and 324 run from connector box 172 (not shown) through support leg 160 to cylinders 312 and 314 respectively. When fluid is supplied under pressure through conduit 320 to cylinder 312, the cylinder's piston rod 328 is forced out to its extended position. As will be understood by those of skill in the art, as piston rod 328 is extended by the supply of fluid to the chamber 332 on one side of the piston 336, fluid is forced out of the chamber 340 on the second side of the piston 336 and passes through connector link 344 to chamber 348 of cylinder 314 forcing its piston rod 328 to also extend and the fluid in chamber 352 to be forced into conduit 324.

In order to ensure that piston rods 328 travel synchronously, cylinders 312 and 314 are designed such that the volume of fluid displaced per unit of stroke of piston 336 in cylinder 312 is equal to the volume of fluid received per unit of stroke of piston 336 in cylinder 314. As will be understood by those of skill in the art, this is accomplished by selecting appropriate diameters for each of the two cylinders or the cylinder rods. As will be further understood by those of skill in the art, an one way compensator valve 356 is employed at the end of the extended stroke of the pistons 336 to further compensate for the any difference in the total volume of fluid which may result between chambers 332 and 352 and between chambers 348 and 340.

In a similar fashion, to retract piston rods 328, pres-

surized fluid is supplied to conduit 324 and a second compensator valve 356 is employed to compensate for the any difference in the total volume of fluid which may result between chambers 332 and 352 and between chambers 348 and 340 at the end of the retraction stroke.

It is contemplated that annular chambers 316 will be filled with a predetermined quantity of suitable cleaning fluid which could be changed at appropriate maintenance intervals, such as when servicing the radiation sources. Alternatively, annular chambers 316 could be supplied with cleaning solution via conduits run through the hollow center of piston rods 328. Another alternative is to provide annular chambers 316 in a sealed configuration to contain clearing fluid which can be replaced when necessary. Further, the clearing solution could be circulated through hollow piston rods 328, chamber 332 and annular chambers 316. By providing appropriate baffling means (not shown) within annular chambers 316, the cleaning fluid could enter through the lowermost hollow piston rod 328, circulate through clearing rings 308 and exit through uppermost hollow piston rod 328.

In Figures 4, 5 and 6 specific preferred embodiments of a cleaning apparatus for a radiation source assembly, useful in the present fluid treatment system. Other designs will be apparent to those of skill in the art without departing from the spirit of the invention.

For example, it is possible to employ a single, double-action cylinder in combination with a hollow cylinder rod that is very rigidly mounted through its cylinder rods on a plurality (e.g. 2 or 4) of cleaning rings 308. Further, it is possible to pump cleaning fluid (e.g. water) through hollow piston rods toward and into annular chambers 316 while moving the cylinder back and forth. If annular chambers 316 were outfitted with suitable spray nozzles or the like, it would possible to apply a spray or jet stream across the surface of the irradiation chamber thereby facilitating cleaning of sleeve 184 of the radiation source.

Another design modification involves prefilling annular chambers 316 with a suitable cleaning fluid and modifying the chambers to provide a closed wiping assembly. This would allow for the use of various translation means to move the annular chambers 316 back and forth over sleeve 184 of the radiation source. For example, it is possible to utilize a double-acting, single cylinder that merely translates annular chambers 316 back and forth over sleeve 184 of radiation source. Of course it will be apparent to those of skill in the art that the annular chambers should be mounted rigidly to the translation means to avoid jamming of the entire assembly resulting in damage to sleeve 184.

As will be further apparent to those skilled in the art, in the embodiments described above, it is possible to reverse relative movement between the radiation source and the clearing mechanism. Thus, the clearing mechanism could be mounted rigidly with the treatment zone in the present or any other system, and the radia-

tion source would be translated back and forth with respect thereto.

Another preferred embodiment of the present invention is shown in Figure 8. In this embodiment a treatment system 400 includes a main body 404 with a lower surface which, with a base wall 406, defines a treatment zone 408. Treatment zone 408 comprises an inlet transition region 412, a first irradiation zone 416, an intermediate zone 420, a second irradiation zone 424 and a tapered outlet zone 426. As is apparent from the Figure, outlet zone 426 is lower than inlet zone 412 to provide some additional hydraulic head to the fluid being treated to offset that lost as the fluid flows through the treatment system. It will be apparent to those of skill in the art that, in this configuration, the requirement for level controlling gates and the like is removed as the treatment zone 408 also performs this function through the positioning of its inlet and outlet.

Main body 404 could also include bores 430 to receive vertical support members 434 of radiation source modules 438. Radiation source modules 438 are similar to the above described radiation source modules 148 but are configured for vertical positioning of the radiation source assemblies 442. Radiation source assemblies 442 include sleeves 446 which are connected to mount stubs 450. Of course, as mentioned above, it will be understood that in some circumstances the radiation source assemblies 442 will not require a sleeve and may instead be placed directly in the fluid to be treated.

As mount stubs 450 are located above the maximum level of fluid in treatment system 400, the connection to sleeves 446 need not be hermetically sealed and may be accomplished in any convenient fashion. Of course, as the connection point between sleeves and mount stubs 450 is above the level of fluid within the system, the interior of sleeves 446 will not be exposed to fluid.

Mount stubs 450 are in turn connected to support arms 454 which are attached to vertical support members 434. Radiation sources 458 are located within sleeves 446 and are connected between electrical supply lines (not shown) which are run from connectors 462, through hollow support arms 454 and mount stubs 450 and into sleeve 446. Connectors 462 connect with complementary connectors on enclosure 466 which may include a suitable power supply and/or control means for proper operation of the radiation sources 180 and clearing supply systems, if installed.

In this embodiment, service of radiation source modules 438 is accomplished by lifting the radiation source modules 438 vertically to remove them from the fluid flow. While not illustrated in Figure 8, it is contemplated that in some circumstances the cleaning assemblies described above will be desired and it will be apparent to those of skill in the art that either of the cleaning assembly embodiments described herein, or their equivalents, can be favourably employed with this embodiment of the present invention. Alternatively, it is

contemplated that when the sleeves 446 require cleaning, a radiation source module may simply be removed by lifting it vertically.

As described above, fluid treatment systems typically include a radiation sensor 152 to monitor the intensity of radiation within an irradiation zone. These sensors include a radiation transmissive window behind which the sensor proper is mounted and the window is inserted into the fluid flow. Of course, as with radiation source assemblies 176 (442), this window becomes fouled over time.

Figure 9 illustrates radiation sensor assembly 500 useful in the present fluid treatment system. Sensor assembly 500 includes a cylindrical body 502 in which a bore 504 is formed. A radiation sensor element 508 is located at the interior wall of bore 504 adjacent to a rod 512 which is radiation transmissive and which extends from a front face plate 514 attached to body 502. Sensor element 508 is hermetically sealed from fluid by O-rings 516 which are adjacent sensor element 508 and by O-ring 520 which surrounds rod 512 at the connection point between front face plate 514 and body 502. The electrical leads 524 from sensor element 508 exit the rear of body 502 through bore 528.

Since the exposed end of rod 512 will become fouled over time, face plate 514 also includes a clearing jet 532. Cleaning jet 532 is hermetically connected to bore 536 with O-ring 538, through body 502, which is in turn connected to a supply of pressurized cleaning fluid (not shown) such as an acidic solution, water or air.

When pressurized clearing fluid is pumped applied to bore 536 cleaning jet 532 directs the cleaning fluid onto the exposed surfaces of rod 512 to remove fouling materials. To prevent damage to cleaning jet 532, rod 512 and to streamline fluid flow, a shroud is also provided.

Radiation sensor assembly 500 may be mounted in a sleeve connected to the treatment zone of a fluid treatment system as will be apparent to those of skill in the art. Radiation sensor assembly 500 can be maintained within such a sleeve by a set screw (not shown) which is received in keyway 540. Of course, as is known by those of skill in the art, for accurate results it is desired that rod 512 be orientated substantially perpendicular to the radiation sources 180 being monitored.

It is contemplated that in normal use, radiation sensor assembly 500 will be cleaned by supplying a predetermined amount of clearing solution or water at predefined time intervals, to clearing jet 532.

It should be understood that, while exemplary embodiments of the present invention have been described herein, the present invention is not limited to these exemplary embodiments and that variations and other alternatives may occur to those of skill in the art without departing from the intended scope of the invention as defined by the attached claims.

Claims

1. A cleaning apparatus for a radiation source assembly in a fluid treatment system, characterized in that the cleaning apparatus comprises:
5 a cleaning sleeve engaging a portion of the exterior of a radiation source in the radiation source assembly and movable between: (i) a retracted position wherein a portion of the radiation source is exposed to a flow of fluid to be treated, and (ii) an extended position wherein the portion of the radiation source is completely or partially covered by the cleaning sleeve,
10 the cleaning sleeve further comprising a chamber in contact with the portion of the radiation source, the chamber adapted for receiving a cleaning solution suitable to remove undesired materials from the portion of the radiation source.
15
2. The cleaning apparatus defined in claim 1, further comprising at least one seal between the exterior surface of the radiation source and the cleaning sleeve, the at least one seal removing a portion of the undesired materials from the exterior of the radiation source when the cleaning sleeve is moved between the retracted position and extended position.
20
3. The cleaning apparatus defined in any one of claims 1-2, wherein the radiation source assembly comprises a plurality of radiation sources, each radiation source comprising a cleaning sleeve in engagement therewith.
25
4. The cleaning apparatus defined in any one of claims 1-3, wherein the cleaning sleeve is connected to at least one means to move the cleaning sleeve between the retracted position and the extended position.
30
5. The cleaning apparatus defined in any one of claims 1-4, wherein the chamber is an annular chamber sealingly engaged to the exterior surface of the radiation source.
35
6. The cleaning apparatus defined in claim 5, wherein the annular chamber is closed.
40
7. The cleaning apparatus defined in any one of claims 1-5, further comprising means to receive a pressurized supply of the cleaning solution to translate the cleaning sleeve to the extended position.
45
8. The cleaning apparatus defined in any one of claims 1-5, further comprising means to withdraw a pressurized supply of the cleaning solution to translate the cleaning sleeve to the retracted position.
50
- 55

9. A method for removing fouling materials from a radiation source in situ in a fluid treatment system, comprising the steps of:
- (i) providing a supply of a cleaning fluid to a cleaning chamber; 5
(ii) moving the cleaning chamber to an extended position with respect to and into contact with at least a portion of the radiation source, the cleaning chamber maintaining the cleaning fluid in contact with the portion of the radiation source; 10
(iii) moving the cleaning chamber to a retracted position with respect to and from contact with the portion of the radiation source after the predetermined time period. 15
10. The method defined in claim 9, wherein the cleaning chamber comprises a seal member in slidable engagement with the portion of the radiation module and at least one of Steps (ii) and (iii) comprising sweeping the portion of the radiation source to remove fouling materials when the cleaning chamber is moved along the radiation source. 20
11. The method defined in any one of claims 9-10, wherein the cleaning solution is selected from the group comprising water and an acidic solution. 25
12. The method defined in any one of claims 9-11, wherein Steps (ii) and (iii) comprise simultaneously moving a plurality of cleaning sleeves over a plurality of radiation sources, each radiation source comprising a cleaning sleeve in engagement therewith. 30
13. The method defined in any one of claims 9-12, wherein the cleaning chamber is kept stationary and the radiation source is moved relative thereto to remove the fouling materials from the radiation source. 35
14. The method defined in any one of claims 9-12, wherein radiation source is kept stationary and the cleaning chamber is moved relative thereto to remove the fouling materials from the radiation source. 40
15. A radiation source module for use in a fluid treatment system, characterized in that the radiation source module comprises:
- a support member;
at least one radiation source extending from said support member, the at least one radiation source having a free end; and 50
fastening means to affix the radiation source module in the fluid treatment system. 55
16. The radiation sources module defined in claim 15,

FIG.1.

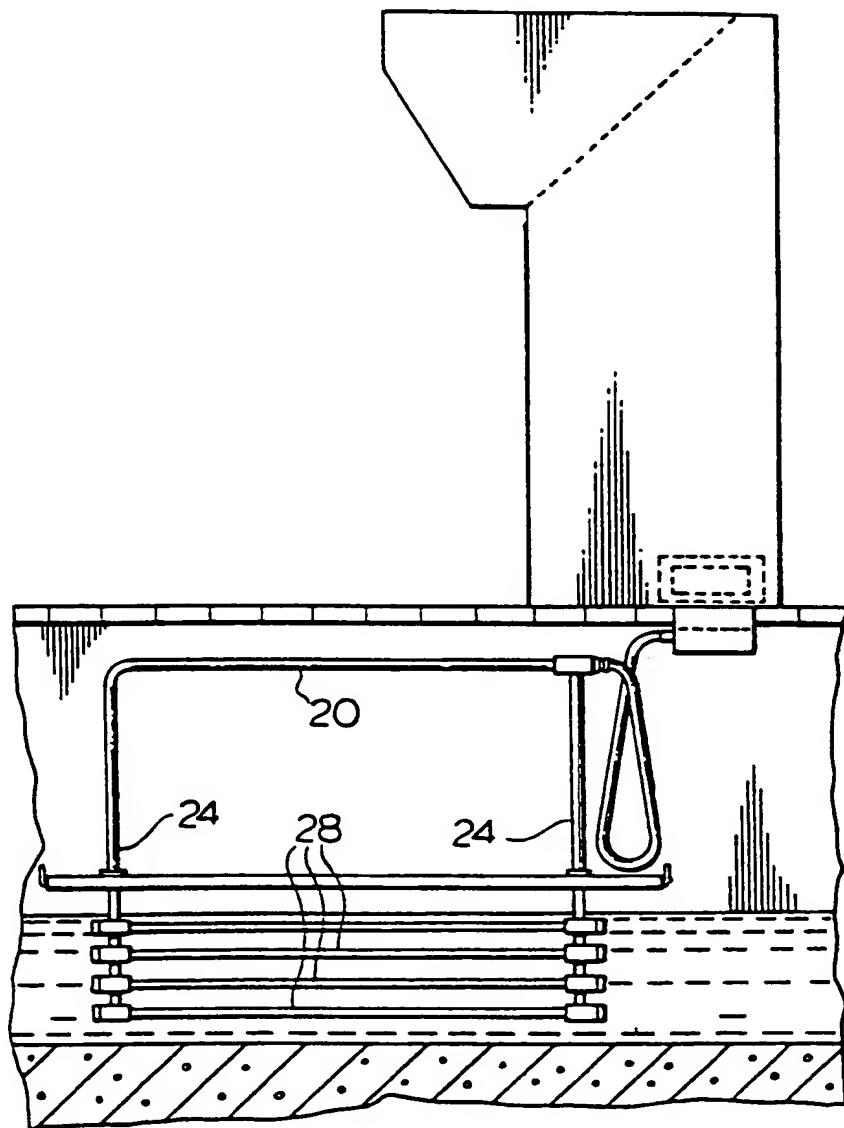


FIG. 2.

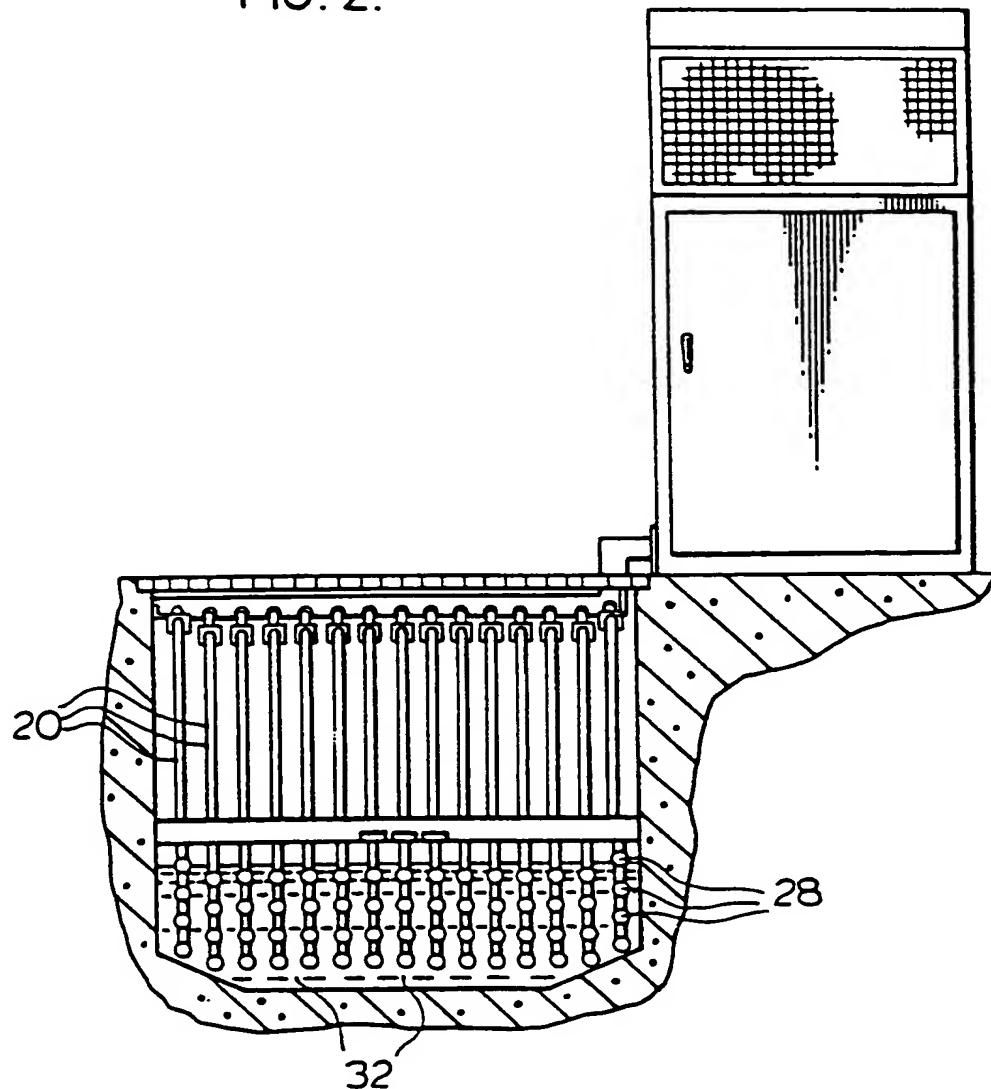
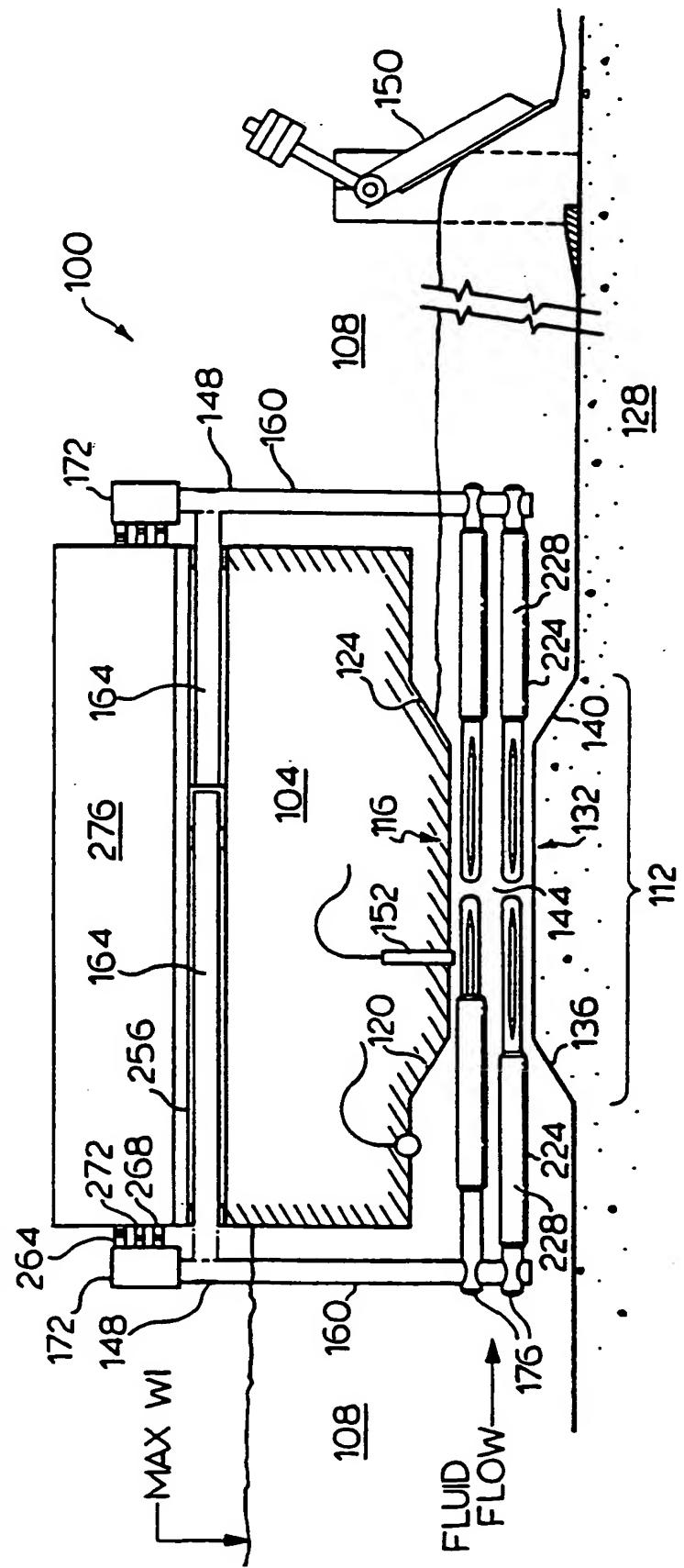


FIG. 3.



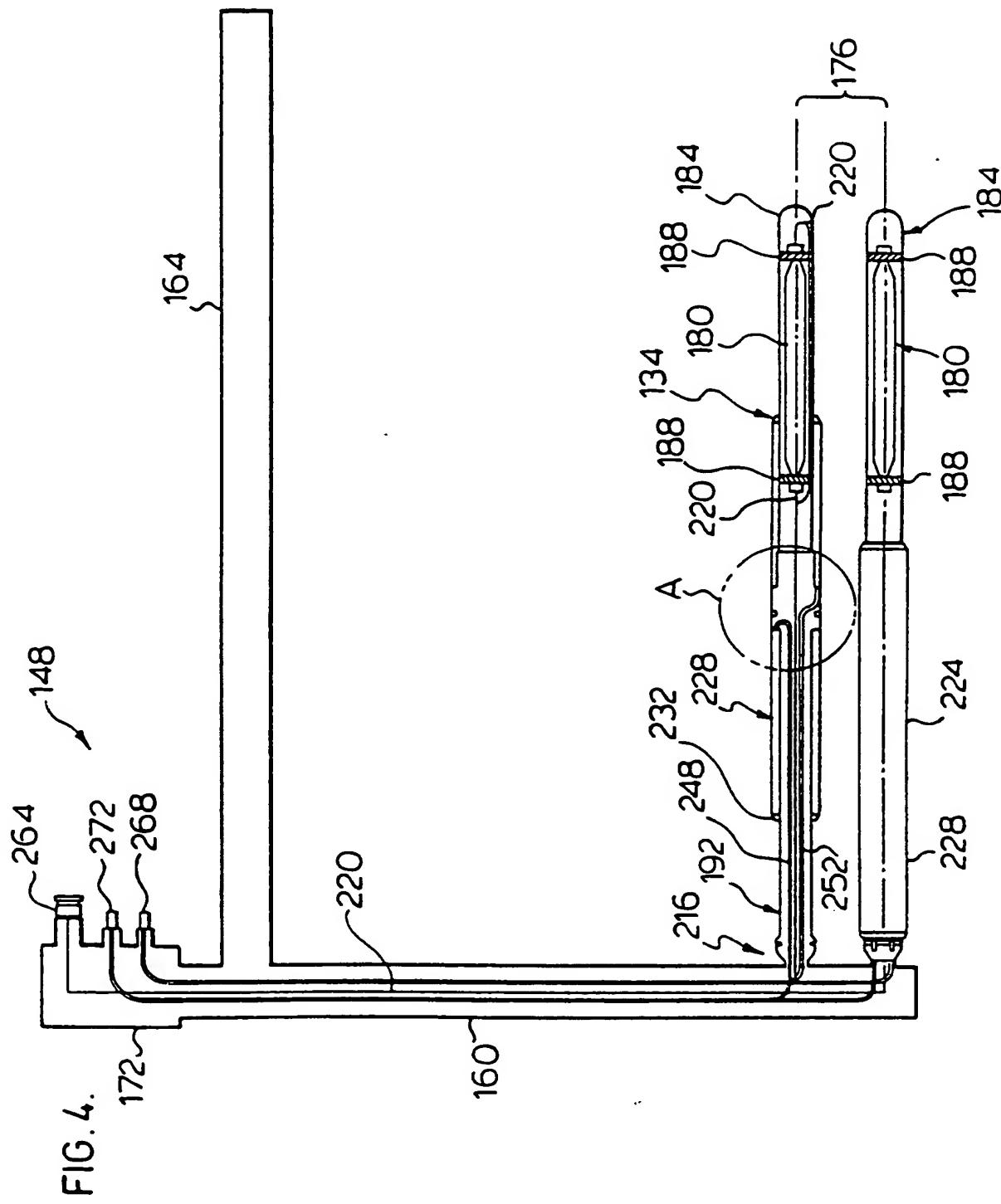


FIG. 5.

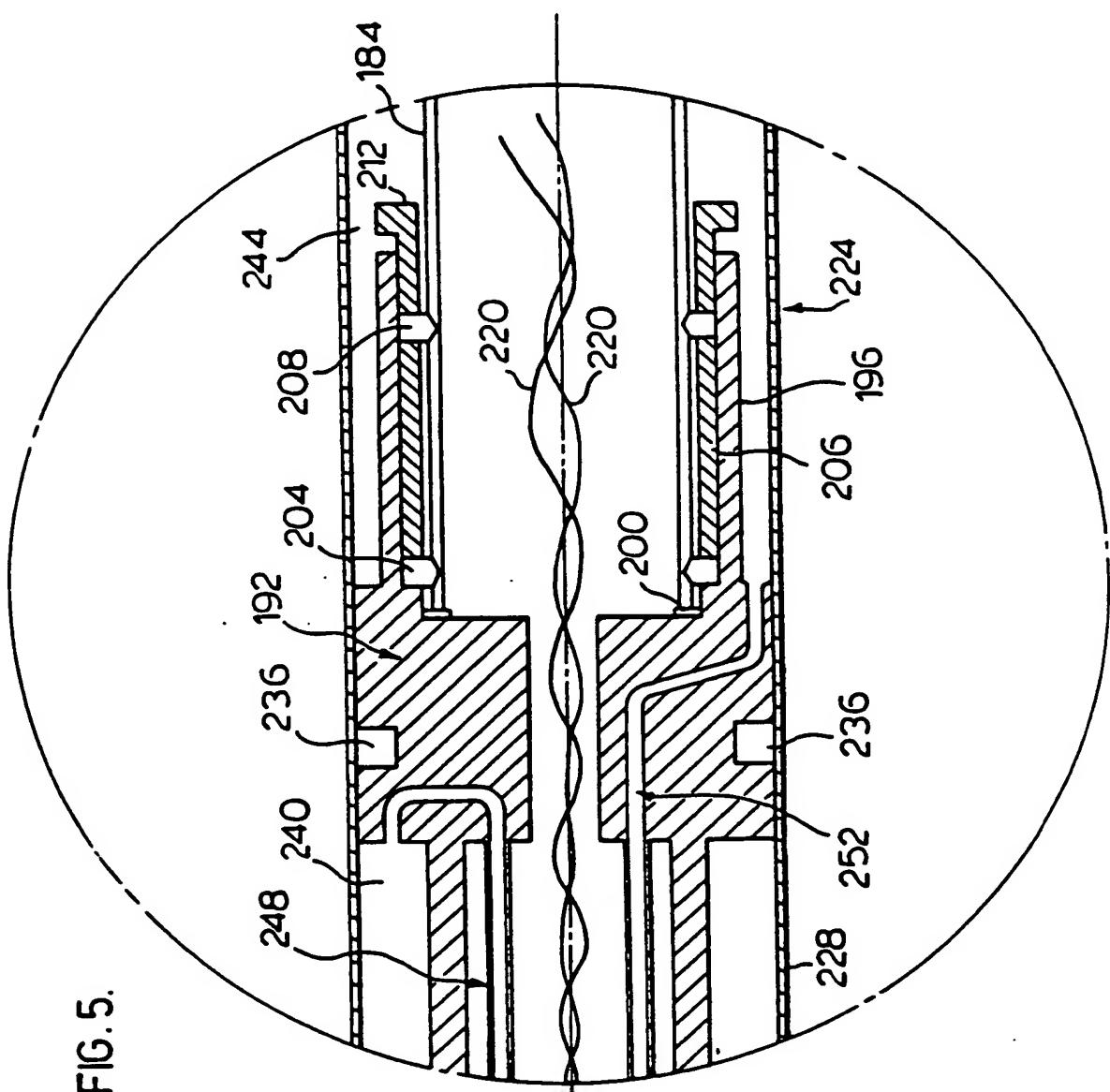


FIG. 6.

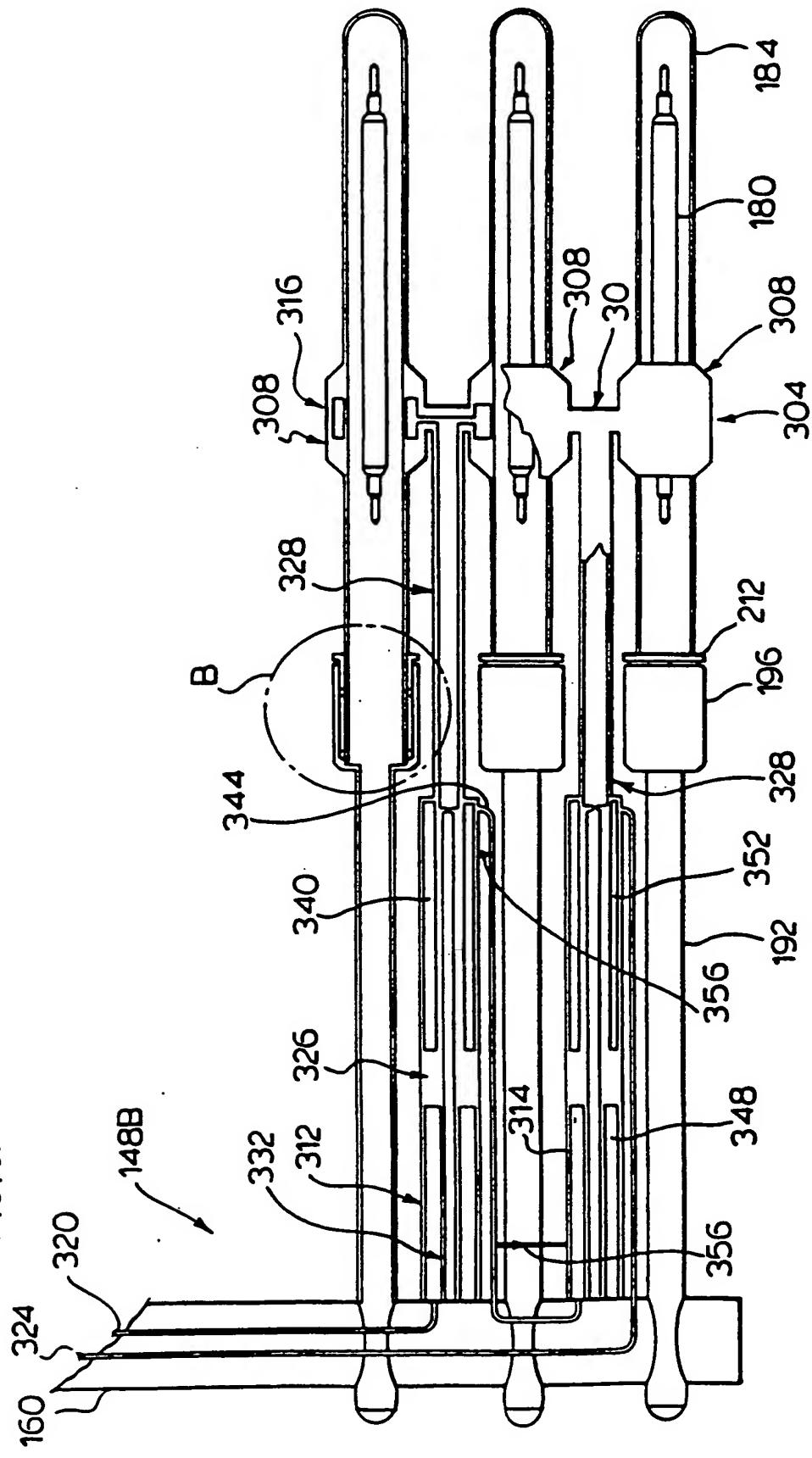


FIG. 7.

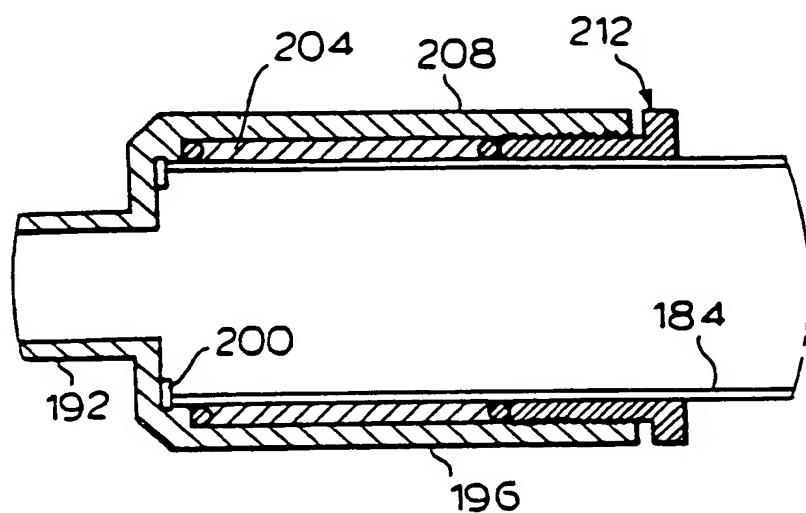
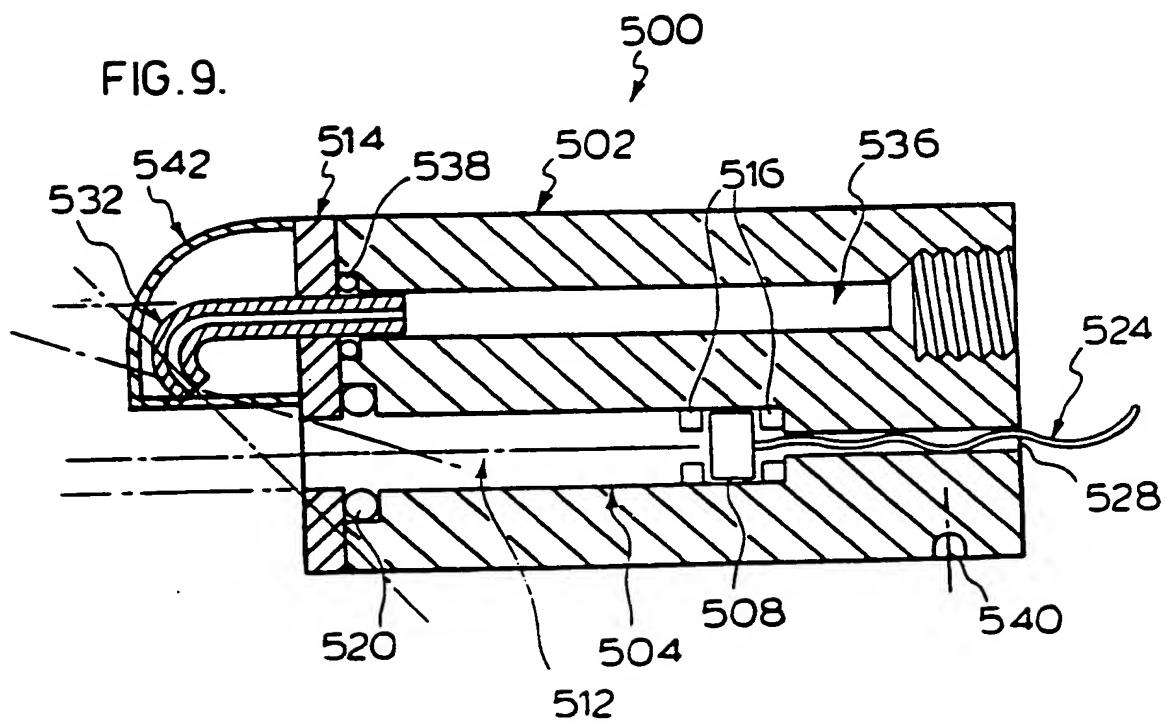


FIG. 9.







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(54) UV-fluid treatment system and process

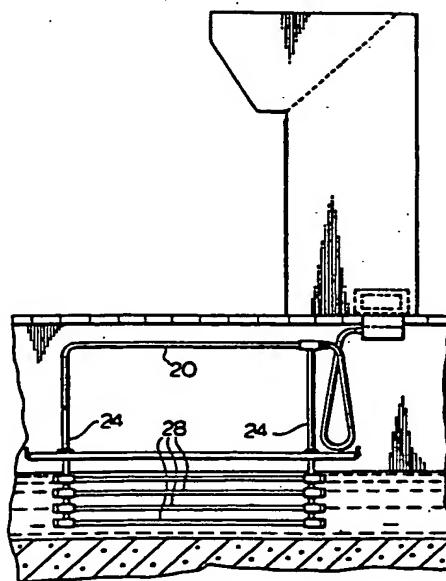
(57) The invention relates to a cleaning apparatus
for a radiation source assembly in a fluid treatment sys-
tem.

The invention is characterized in that the cleaning
apparatus comprises:

a cleaning sleeve engaging a portion of the exterior
of a radiation source in the radiation source assem-
bly and movable between: (i) a retracted position
wherein a portion of the radiation source is exposed
to a flow of fluid to be treated and (ii) an extended
position wherein the portion of the radiation source
is completely or partially covered by the cleaning
sleeve,

the cleaning sleeve further comprising a chamber in
contact with the portion of the radiation source, the
chamber adapted for receiving a cleaning solution
suitable to remove undesired materials from the
portion of the radiation source.

FIG.1.





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DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.)		
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim			
X	EP 0 023 892 A (VIGHI TEMISTOCLE) 11 February 1981 * figures *	15,16	C02F1/32 A61L2/10 B01J19/12		
A	US 4 922 114 A (BOEHME HILARY) * figures *	1,9			
TECHNICAL FIELDS SEARCHED (Int.Cl.)					
C02F A61L B01J					
The present search report has been drawn up for all claims					
Place of search	Date of completion of the search	Examiner			
THE HAGUE	20 November 1997	Kaspers, H			
CATEGORY OF CITED DOCUMENTS					
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